

Kit Revision Date: 04 March 2020

8820 HIGH TEMPERATURE RIGID URETHANE KIT

MG Chemicals Multipart Product Kit

This product is a kit made up of multiple parts. Each part is an independently packaged chemical component and has independent hazard assessments.

Kit Content

Part	Product Name	Product Use
Α	8820-A	Urethane resin for use with hardeners
В	8820-B	Urethane hardener for use with resins

Safety Data Sheets for each part listed above follow this cover sheet.

Transportation Instruction

Before offering this product kit for transport, read Section 14 for <u>all</u> parts listed above.



MG Chemicals UK Limited

Version No: A-1.01 Safety Data Sheet (Conforms to Regulation (EU) No 2015/830) Issue Date:19/06/2018 Revision Date: 18/03/2020 L.REACH.GBR.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1. Product Identifier

Product name	8820-A
Synonyms SDS Code: 8820-Part A; 8820-375ML, 8820-2.55L, 8820-10.8L, 8820-60L	
Other means of identification	High Temperature Rigid Urethane

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Urethane resin for use with hardeners
Uses advised against	Not Applicable

1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	+(44) 1663 362888	+(1) 800-201-8822
Fax	Not Available	+(1) 800-708-9888
Website	Not Available	www.mgchemicals.com
Email	sales@mgchemicals.com	Info@mgchemicals.com

1.4. Emergency telephone number

Association / Organisation	Verisk 3E (Access code: 335388)	Not Available
Emergency telephone numbers	+(44) 20 35147487	Not Available
Other emergency telephone numbers	+(0) 800 680 0425	Not Available

SECTION 2 HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] [1]	H317 - Skin Sensitizer Category 1, H361 - Reproductive Toxicity Category 2, H412 - Chronic Aquatic Hazard Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from EC Directive 1272/2008 - Annex VI

2.2. Label elements

Hazard pictogram(s)





SIGNAL WORD WARNIN

Hazard statement(s)

H317	May cause an allergic skin reaction.
H361	Suspected of damaging fertility or the unborn child.
H412	Harmful to aquatic life with long lasting effects.

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before us

P280	Wear protective gloves/protective clothing/eye protection/face protection.
P261	Avoid breathing mist/vapours/spray.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

P405	Store locked up.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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2.3. Other hazards

Limited evidence of a carcinogenic effect*.

Possible skin sensitizer*.

 $REACh - Art. 57-59: The \ mixture \ does \ not \ contain \ Substances \ of \ Very \ High \ Concern \ (SVHC) \ at \ the \ SDS \ print \ date.$

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]	
1.1318-02-1 2.215-283-8 3.Not Available 4.Not Available	7	<u>zeolites</u>	Not Applicable	
1.25068-38-6 2.216-823-5 3.603-073-00-2 603-074-00-8 4.01-2119456619-26- XXXX registration numbers missing	3	bisphenol A diglycidyl ether	Eye Irritation Category 2, Skin Sensitizer Category 1, Skin Corrosion/Irritation Category 2; H319, H317, H [2]	
1.1333-86-4 2.215-609-9 3.Not Available 4.01-2119384822-32- XXXX 01-2119475601-40- XXXX 01-2119489801-30-XXXX	0.9	carbon black	Carcinogenicity Category 2; H351 ^[1]	
1.68609-97-2 2.271-846-8 3.603-103-00-4 4.01-2119485289-22-XXXX	0.7	(C12-14)alkylglycidyl ether	Skin Sensitizer Category 1, Skin Corrosion/Irritation Category 2; H317, H315 [2]	
1.67-56-1 2.200-659-6 3.603-001-00-X 4.01-2119392409-28-XXXX	0.1	methanol	Flammable Liquid Category 2, Acute Toxicity (Inhalation) Category 3, Specific target organ toxicity - single exposure Category 1, Acute Toxicity (Oral) Category 3, Acute Toxicity (Dermal) Category 3; H225, H331, H370, H301, H311 [2]	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from EC Directive 1272/2008 - Annex VI; 3. Classification drawn from C&L * EU IOELVs available			

SECTION 4 FIRST AID MEASURES

4.1. Description of first aid measures

Eye Contact If this product comes in contact with eyes: ➤ Wash out immediately with water. ► If irritation continues, seek medical attention. ► Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.		
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.	

For thermal burns:

- Decontaminate area around burn.
- ► Consider the use of cold packs and topical antibiotics.

For first-degree burns (affecting top layer of skin)

- ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides.
- Use compresses if running water is not available.
- ▶ Cover with sterile non-adhesive bandage or clean cloth.
- ▶ Do NOT apply butter or ointments; this may cause infection.
- ▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur.
- For second-degree burns (affecting top two layers of skin)
- ▶ Cool the burn by immerse in cold running water for 10-15 minutes.
- Use compresses if running water is not available.
- ▶ Do NOT apply ice as this may lower body temperature and cause further damage.
- ▶ Do NOT break blisters or apply butter or ointments; this may cause infection.
- ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape.

To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):

- Lay the person flat.
- ▶ Elevate feet about 12 inches.
- ► Elevate burn area above heart level, if possible.
- ► Cover the person with coat or blanket.
- Seek medical assistance.

For third-degree burns

Seek immediate medical or emergency assistance.

In the mean time:

- Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound.
- ▶ Separate burned toes and fingers with dry, sterile dressings.
- ▶ Do not soak burn in water or apply ointments or butter; this may cause infection.
- To prevent shock see above.
- For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway.
- ▶ Have a person with a facial burn sit up.
- ▶ Check pulse and breathing to monitor for shock until emergency help arrives.

Inhalation

- If fumes, aerosols or combustion products are inhaled remove from contaminated area.
- Other measures are usually unnecessary.
- Ingestion
- Immediately give a glass of water.
 First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

For acute and short term repeated exposures to methanol:

- Toxicity results from accumulation of formaldehyde/formic acid.
- Clinical signs are usually limited to CNS, eyes and GI tract Severe metabolic acidosis may produce dyspnea and profound systemic effects which may become intractable. All symptomatic patients should have arterial pH measured. Evaluate airway, breathing and circulation.
- ▶ Stabilise obtunded patients by giving naloxone, glucose and thiamine.
- Decontaminate with Ipecac or lavage for patients presenting 2 hours post-ingestion. Charcoal does not absorb well; the usefulness of cathartic is not established.
- Forced diuresis is not effective; haemodialysis is recommended where peak methanol levels exceed 50 mg/dL (this correlates with serum bicarbonate levels below 18 meq/L).
- Ethanol, maintained at levels between 100 and 150 mg/dL, inhibits formation of toxic metabolites and may be indicated when peak methanol levels exceed 20 mg/dL. An intravenous solution of ethanol in D5W is optimal.
- Folate, as leucovorin, may increase the oxidative removal of formic acid. 4-methylpyrazole may be an effective adjunct in the treatment. 8. Phenytoin may be preferable to diazepam for controlling seizure.

[Ellenhorn Barceloux: Medical Toxicology]

BIOLOGICAL EXPOSURE INDEX - BEI

 Determinant
 Index
 Sampling Time
 Comment

 1. Methanol in urine
 15 mg/l
 End of shift
 B, NS

 2. Formic acid in urine
 80 mg/gm creatinine
 Before the shift at end of workweek
 B, NS

B: Background levels occur in specimens collected from subjects NOT exposed.

NS: Non-specific determinant - observed following exposure to other materials.

SECTION 5 FIREFIGHTING MEASURES

5.1. Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide
- Water spray or fog Large fires only.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility
Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

5.3. Advice for firefighters

Fire Fighting

- ► Alert Fire Brigade and tell them location and nature of hazard.
- ▶ Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.

	 Use water delivered as a fine spray to control fire and cool adjacent area. Avoid spraying water onto liquid pools. DO NOT approach containers suspected to be hot.
	Cool fire exposed containers with water spray from a protected location.
	If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). May emit acrid smoke. Mists containing combustible materials may be explosive. Combustion products include: carbon dioxide (CO2) other pyrolysis products typical of burning organic material. Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions. May emit poisonous fumes. May emit corrosive fumes.

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Wipe up. Place in a suitable, labelled container for waste disposal.
Major Spills	Moderate hazard. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. No smoking, naked lights or ignition sources. Increase ventilation. Stop leak if safe to do so. Contain spill with sand, earth or vermiculite. Collect recoverable product into labelled containers for recycling. Absorb remaining product with sand, earth or vermiculite. Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. If contamination of drains or waterways occurs, advise emergency services.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

7.1. Precautions for safe handling

Safe handling	Contains low boiling substance: Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately. • Check for bulging containers. • Vent periodically • Always release caps or seals slowly to ensure slow dissipation of vapours • Avoid all personal contact, including inhalation. • Wear protective clothing when risk of exposure occurs. • Use in a well-ventilated area. • Prevent concentration in hollows and sumps. • DO NOT enter confined spaces until atmosphere has been checked. • Avoid smoking, naked lights or ignition sources. • Avoid contact with incompatible materials. • When handling, DO NOT eat, drink or smoke. • Keep containers securely sealed when not in use. • Avoid physical damage to containers. • Always wash hands with soap and water after handling. • Work clothes should be laundered separately. • Use good occupational work practice. • Observe manufacturer's storage and handling recommendations contained within this SDS. • Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions. • DO NOT allow clothing wet with material to stay in contact with skin
Fire and explosion protection	See section 5

Other information

- ▶ Store in original containers.
- Keep containers securely sealed.
- ► No smoking, naked lights or ignition sources.
- ► Store in a cool, dry, well-ventilated area.
- ► Store away from incompatible materials and foodstuff containers.
- ▶ Protect containers against physical damage and check regularly for leaks.
- ► Observe manufacturer's storage and handling recommendations contained within this SDS.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	 Metal can or drum Packaging as recommended by manufacturer. Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Glycidyl ethers: may form unstable peroxides on storage in air ,light, sunlight, UV light or other ionising radiation, trace metals - inhibitor should be maintained at adequate levels may polymerise in contact with heat, organic and inorganic free radical producing initiators may polymerise with evolution of heat in contact with oxidisers, strong acids, bases and amines react violently with strong oxidisers, permanganates, peroxides, acyl halides, alkalis, ammonium persulfate, bromine dioxide attack some forms of plastics, coatings, and rubber Avoid reaction with oxidising agents

7.3. Specific end use(s)

See section 1.2

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control parameters

DERIVED NO EFFECT LEVEL (DNEL)

Not Available

PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs)	carbon black	Carbon black	3.5 mg/m3	7 mg/m3	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	methanol	Methanol	200 ppm / 266 mg/m3	333 mg/m3 / 250 ppm	Not Available	Sk
European Union (EU) Commission Directive 2006/15/EC establishing a second list of indicative occupational exposure limit values (IOELVs)	methanol	Methanol	200 ppm / 260 mg/m3	Not Available	Not Available	skin
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	methanol	Methanol	200 ppm / 260 mg/m3	Not Available	Not Available	Skin

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
zeolites	Zeolites, NaA	30 mg/m3	330 mg/m3	2,000 mg/m3
zeolites	Zeolites, NaX	30 mg/m3	330 mg/m3	2,000 mg/m3
bisphenol A diglycidyl ether	Bisphenol A diglycidyl ether	39 mg/m3	430 mg/m3	2,600 mg/m3
bisphenol A diglycidyl ether	Epoxy resin includes EPON 1001, 1007, 820, ERL-2795	90 mg/m3	990 mg/m3	5,900 mg/m3
carbon black	Carbon black	9 mg/m3	99 mg/m3	590 mg/m3
methanol	Methyl alcohol; (Methanol)	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH	
zeolites	Not Available	Not Available	
bisphenol A diglycidyl ether	Not Available	Not Available	
carbon black	1750 mg/m3	Not Available	
(C12-14)alkylglycidyl ether	Not Available	Not Available	
methanol	6000 ppm	Not Available	

MATERIAL DATA

For epichlorohydrin

Odour Threshold Value: 0.08 ppm

NOTE: Detector tubes for epichlorohydrin, measuring in excess of 5 ppm, are commercially available.

Exposure at or below the recommended TLV-TWA is thought to minimise the potential for adverse respiratory, liver, kidney effects. Epichlorohydrin has been implicated as a human skin sensitiser, hence individuals who are hypersusceptible or otherwise unusually responsive to certain chemicals may NOT be adequately protected from adverse health effects.

Odour Safety Factor (OSF)

OSF=0.54 (EPICHLOROHYDRIN)

For methanol:

Odour Threshold Value: 4.2-5960 ppm (detection), 53.0-8940 ppm (recognition)

NOTE: Detector tubes for methanol, measuring in excess of 50 ppm, are commercially available.

Type of Contaminant:

rapid air motion).

Exposure at or below the recommended TLV-TWA is thought to substantially reduce the significant risk of headache, blurred vision and other ocular and systemic effects.

Odour Safety Factor (OSF) OSF=2 (METHANOL)

8.2. Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.

An approved self contained breathing apparatus (SCBA) may be required in some situations.

Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

solvent, vapours, degreasing etc., evaporating from tank (in still air). aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation frmin.) 1-2.5 m/s (200-500 frmin.) orinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high)

8.2.1. Appropriate engineering controls

Within each range the appropriate value depends on:

	Lower end of the range	Upper end of the range	
1: Room air currents minimal or favourable to capture		1: Disturbing room air currents	
2: Contaminants of low toxicity or of nuisance value only.		2: Contaminants of high toxicity	
3: Intermittent, low production.		3: High production, heavy use	
	4: Large hood or large air mass in motion	4: Small hood-local control only	

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

8.2.2. Personal protection









Eye and face protection

- ► Safety glasses with side shields.
- ► Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

Hands/feet protection

See Hand protection below

NOTE:

- ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- · frequency and duration of contact,
- chemical resistance of glove material,
- · glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

Air Speed:

(500-2000 f/min.)

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374. ASNZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- · Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- Fair when breakthrough time < 20 min
- · Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

When handling liquid-grade epoxy resins wear chemically protective gloves, boots and aprons.

The performance, based on breakthrough times ,of:

- Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent
- · Butyl Rubber ranges from excellent to good
- Nitrile Butyl Rubber (NBR) from excellent to fair.
- Neoprene from excellent to fair
- Polyvinyl (PVC) from excellent to poor

As defined in ASTM F-739-96

- · Excellent breakthrough time > 480 min
- Good breakthrough time > 20 min
- Fair breakthrough time < 20 min
- Poor glove material degradation

Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardener, individually and collectively)

- **DO NOT** use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves (which absorb the resin).
- DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use.

Replacement time should be considered when selecting the most appropriate glove. It may be more effective to select a glove with lower chemical resistance but which is replaced frequently than to select a more resistant glove which is reused many times

Body protection

See Other protection below

Other protection

- Overalls.
- P.V.C. apron.
- ► Barrier cream.
- ► Skin cleansing cream.
- ▶ Eye wash unit

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

8820 High Temperature Rigid Urethane (Part A)

Material	CPI
BUTYL	A
BUTYL/NEOPRENE	A
PE/EVAL/PE	A
PVDC/PE/PVDC	A
SARANEX-23	A
SARANEX-23 2-PLY	A
TEFLON	A
VITON/NEOPRENE	A
NEOPRENE	В
NAT+NEOPR+NITRILE	С
NATURAL RUBBER	С
NATURAL+NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE	С
PVA	С
PVC	С

Respiratory protection

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation.

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

8.2.3. Environmental exposure controls

See section 12

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance	Black		
Physical state	Liquid	1.15	
Odour	Slight	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	>385
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	305.00
Initial boiling point and boiling range (°C)	35	Molecular weight (g/mol)	Not Available
Flash point (°C)	>100	Taste	Not Available
Evaporation rate	<1 BuAC = 1	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

9.2. Other information

Not Available

SECTION 10 STABILITY AND REACTIVITY

10.1.Reactivity	See section 7.2
10.2. Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.

Inhaled

Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure.

The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.

starting consider control of exposure by mechanical ventilation.

Minor but regular methanol exposures may effect the central nervous system, optic nerves and retinae. Symptoms may be delayed, with headache, fatigue, nausea, blurring of vision and double vision. Continued or severe exposures may cause damage to optic nerves, which may become severe with permanent

visual impairment even blindness resulting.

WARNING: Methanol is only slowly eliminated from the body and should be regarded as a cumulative poison which cannot be made non-harmful [CCINFO]

Ingestion

The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing

	mortality rather than those producing morbidity (disease, ill-health). Gastrointer setting however, ingestion of insignificant quantities is not thought to be cause		ce nausea and vomiting. In an occupational				
Skin Contact	The liquid may be miscible with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. The material is unlikely to produce an irritant dermatitis as described in EC Directives. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.						
Еуе		Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).					
Chronic	On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals. Exposure to the material may cause concerns for human fertility, generally on the basis that results in animal studies provide sufficient evidence to cause a strong suspicion of impaired fertility in the absence of toxic effects, or evidence of impaired fertility occurring at around the same dose levels as other toxic effects, but which are not a secondary non-specific consequence of other toxic effects. Exposure to the material may cause concerns for humans owing to possible developmental toxic effects, generally on the basis that results in appropriate animal studies provide strong suspicion of developmental toxicity in the absence of signs of marked maternal toxicity, or at around the same dose levels as other toxic effects but which are not a secondary non-specific consequence of other toxic effects. For some reactive diluents, prolonged or repeated skin contact may result in absorption of potentially harmful amounts or allergic skin reactions Exposure to some reactive diluents (notably neopentylglycol diglycid) ether, CAS RN:17557-23-21) has caused cancer in some animal testing. All glycidyl ethers show genotoxic potential due their allykitating opens that the value has the absence one animal testing. All glycidyl ethers show genotoxic potential at well their allykitating opens that the value has a possible to complete destruction of the streng result in approxication in the sumber of erd and white blood cells and platelets) with a latency period or oresponding to the lifetime of the individual blood cells. Granulocytop						
8820 High Temperature Rigid Urethane (Part A)	TOXICITY Not Available	IRRITATION Not Available					
zeolites	TOXICITY IRRITATION						
bisphenol A diglycidyl ether	TOXICITY IRRITATION						
carbon black	TOXICITY Dermal (rabbit) LD50: >3000 mg/kg ^[2] Oral (rat) LD50: >10000 mg/kg ^[1]		IRRITATION Not Available				
	TOXICITY	IRRITATION					

(C12-14)alkylglycidyl ether

Oral (rat) LD50: >10000 mg/kg^[2]

Eye (rabbit): mild [Ciba]

Skin (guinea pig): sensitiser

		Skin (human): Irritant
		Skin (human): non- sensitiser
		Skin (rabbit): moderate
		Skin : Moderate
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 15800 mg/kg ^[2]	Eye (rabbit): 100 mg/24h-moderate
methanol	Inhalation (rat) LC50: 63926.976 mg/l/4h ^[2]	Eye (rabbit): 40 mg-moderate
	Oral (rat) LD50: 5600 mg/kg ^[2]	Skin (rabbit): 20 mg/24 h-moderate
	Orai (rat) LD50: 5600 mg/kg- 7	Skin (rabbit). 20 mg/24 minuterate
	1 Value obtained from Europe ECHA Decistand Substances - Acute toxici	to 2 * Value obtained from manufacturad's SDS. Unless otherwise associated
Legend:	 Value obtained from Europe ECHA Registered Substances - Acute toxicil data extracted from RTECS - Register of Toxic Effect of chemical Substance 	
8820 High Temperature Rigid Urethane (Part A)	is ethyloxirane; data presented here may be taken as representative. for 1,2-butylene oxide (ethyloxirane): Ethyloxirane increased the incidence of tumours of the respiratory system in papillary adenomas and combined alveolar/bronchiolar adenomas and carcin inhalation for 103 weeks. There was also a significant positive trend in the in papillary adenomas were also observed in 2/50 high-dose female rats with rinhalation, one male mouse developed a squamous cell papilloma in the nasi	comas were observed in male rats exposed to 1200 mg/m3 ethyloxirane via cidence of combined alveolar/bronchiolar adenomas and carcinomas. Nasal ione occurring in control or low-dose animals. In mice exposed chronically via al cavity (300 mg/m3) but other tumours were not observed. Tumours were not hylene containing 0.8% ethyloxirane was administered orally to mice for up to 35 the forestomach occurred in 3/49 males (p=0.029, age-adjusted) and 1/48 ese tumours and they were not observed in control animals. Two structurally
ZEOLITES	Inhalation (-) LC50: >18.3 mg/l/1hr for sodium aluminosilicate, zeolite A: Sl	kin (rabbit): non-irritating Eye (rabbit): slight [Grace]
BISPHENOL A DIGLYCIDYL ETHER	often characterised by skin redness (erythema) and swelling epidermis. His and intracellular oedema of the epidermis. The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. In mice, dermal application of bisphenol A diglycidyl ether (BADGE) (1, 10, or dermatitis. At the high dose, spongiosis and epidermal micro abscess formating may be inadequate or limited in animal testing. In mice, dermal application of bisphenol A diglycidyl ether (BADGE) (1, 10, or dermatitis. At the high dose, spongiosis and epidermal micro abscess formating may be in a separate study, application of BADGE (same doses) five time produced chronic dermatitis at all dose levels in males and at >100 mg/kg in Reproductive and Developmental Toxicity. BADGE (50, 540, or 750 mg/kg). IRRC concluded that 'there is limited evidence for the carcinogenicity evaluation was 'Bisphenol A diglycidyl ether is not classifiable as to in a lifetime tumourigenicity study in which 90-day-old C3H mice rece 23 months, only one out of 32 animals developed a papilloma after 16 however, produced no tumours (Weil et al., 1963). In another lifetime noncarcinogenic to the skin of C3H mice; it was, however, weakly car Canter et al., 1986). In a two-year bioassay, female Fisher 344 rats derm dermal carcinogenicity but did have low incidences of tumours in the : In S. typhimurium strains TA100 and TA1535, BADGE (10-10,000 ug/kg) obtained in TA98 and TA1537 (Canter et al., 1986; Pullin, 1977). In a sy TA98 and TA100 (Wade et al., 1979). Negative results were also obtain mg/kg BADGE), the mouse host-mediated assay (1000 mg/kg), micro Intracutaneous injection of diluted BADGE (0.1 mL) three times per wincubation period and a challenge dose produced sensitisation in 19 consumer exposure to BADGE is almost exclusively from migration that assumes BADGE migrates at the same level into all types of food approximately 0.16 ug/kg body weight/day. A review of	and may produce a contact dermatitis (nonallergic). This form of dermatitis is tologically there may be intercellular oedema of the spongy layer (spongiosis) or 100 mg/kg) for 13 weeks produced mild to moderate chronic active tition were observed. In rats, dermal application of BADGE (10, 100, or 1000) The no-observable effect level (NOEL) for dermal exposure was 100 mg/kg for see per week for ~13 weeks not only caused a decrease in body weight but also in females (as well as in a satellite group of females given 1000 mg/kg). g/kg) administered to rats via gavage for 14 weeks (P1) or 12 weeks (P2) alles and females at the high dose, but had no reproductive effects. The NOEL of bisphenol A diglycidyl ether in experimental animals. Its overall the target of the dose of the second applications per week of BADGE (undiluted dose) for 5 months. A retest, in which skin paintings were done for 27 months, a skin-painting study, BADGE (dose n.p.) was also reported to be coincingenic to the skin of C57BL/6 mice (Holland et al., 1979; cited by hally exposed to BADGE (1, 100, or 1000 mg/kg) showed no evidence of the oral cavity (U.S. EPA, 1997). Polate) was mutagenic with and without S9; negative results were not test, BADGE (0.05 or 10.00 mg) failed to show mutagenicity in strains the dint the body fluid test using urine of female BDF and ICR mice (1000 mucleus test (1000 mg/kg), and dominant lethal assay (~3000 mg/kg), week on alternate days (total of 8 injections) followed by a three-week of 20 guinea pigs of BADGE from can coatings into food. Using a worst-case scenario d, the estimated per capita daily intake for a 60-kg individual is generation reproduction studies and developmental investigations anges of dosing being determined by maternal toxicity. The lack of cal tests is supported by negative results from both in vivo and in vitro
	estimated daily human intake of 0.16 ug/kg body weight/day with the N	NELS are considered appropriate for risk assessment. Comparing the NOAELS of 50 and 15 mg/kg body weight/day shows human exposure to than the NOAELs from the most sensitive toxicology tests. These large endocrine and carcinogenic effects supports the continued use of
CARBON BLACK	WARNING: This substance has been classified by the IARC as Group 2B: Inhalation (rat) TCLo: 50 mg/m3/6h/90D-I Nil reported	Possibly Carcinogenic to Humans.
METHANOL	The material may cause skin irritation after prolonged or repeated exposure often characterised by skin redness (erythema) and swelling the epidermis. (spongiosis) and intracellular oedema of the epidermis.	and may produce a contact dermatitis (nonallergic). This form of dermatitis is Histologically there may be intercellular oedema of the spongy layer

8820 High Temperature Rigid Urethane (Part A) & BISPHENOL A DIGLYCIDYL ETHER & (C12-14)ALKYLGLYCIDYL ETHER The following information refers to contact allergens as a group and may not be specific to this product.

Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.

8820 High Temperature Rigid Urethane (Part A) & BISPHENOL A DIGLYCIDYL ETHER The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics

Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity. Results suggest that the 4-hydroxyl group of the A-phenyl ring and the B-phenyl ring of BPA derivatives are required for these hormonal activities, and substituents at the 3,5-positions of the phenyl rings and the bridging alkyl moiety markedly influence the activities.

Bisphenols promoted cell proliferation and increased the synthesis and secretion of cell type-specific proteins. When ranked by proliferative potency, the longer the alkyl substituent at the bridging carbon, the lower the concentration needed for maximal cell yield; the most active compound contained two propyl chains at the bridging carbon. Bisphenols with two hydroxyl groups in the para position and an angular configuration are suitable for appropriate hydrogen bonding to the acceptor site of the oestrogen receptor.

Acute Toxicity	0	Carcinogenicity	0
Skin Irritation/Corrosion	0	Reproductivity	✓
Serious Eye Damage/Irritation	0	STOT - Single Exposure	0
Respiratory or Skin sensitisation	~	STOT - Repeated Exposure	0
Mutagenicity	0	Aspiration Hazard	0

Legend:

X - Data available but does not fill the criteria for classification

Data available to make classification

○ — Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

12.1. Toxicity

20 High Temperature Rigid	ENDPOINT		TEST DURATION (HR)		SPE	CIES	V	ALUE		SOUI	RCE
Urethane (Part A)	Not Available		Not Available		Not .	Available	N	ot Available		Not A	vailable
	ENDPOINT	TEG	ST DURATION (HR)	SPEC	IES			VALU	IE		SOURCE
	LC50	96	or boltarion (int)	Fish			>1000mg/L			1	
	EC50	48						800mg/L		1	
zeolites	EC50	96			Crustacea Algae or other aquatic plants						1
	EC30	96				aquatic plants		18mg			1
	NOEC	432				aquatic plants		4.9mg			1
	NOEC	432		Algae	or other a	aquatic plants		1mg/l	-		'
	ENDPOINT	TE	EST DURATION (HR)	SI	PECIES				VALUE		SOURCE
	LC50	96	3	Fi	sh				1.2mg/L		2
isphenol A diglycidyl ether	EC50	72		Al	Algae or other aquatic plants			9.4mg/L		2	
	NOEC	72	72 Algae or other aquatic plant		ts		2.4mg/L		2		
	ENDPOINT		TEST DURATION (HR)			SPECIES		VALUE		so	URCE
carbon black	LC50	96		Fish			=1000mg/L	-			
	NOEC	96			Fish =		=1000mg/L	1000mg/L			
	ENDROINE		TEST BURNING (UR)		0.00	0150				00111	205
(C12-14)alkylglycidyl ether	ENDPOINT		TEST DURATION (HR)			CIES		VALUE		SOUI	
	Not Available		Not Available		Not .	Available	N	ot Available		Not A	vailable
	ENDPOINT	TE	ST DURATION (HR)	SPECIES		VALUE			SOURCE		
	LC50	96		Fish	>1(00mg/L		4		
	EC50	48		Crus	Crustacea			>10	>10000mg/L		4
methanol	EC50	96		Algae	Algae or other aquatic plants		<10	<10000mg/L		4	
	BCF	24		Algae	Algae or other aquatic plants		0.0	0.05mg/L		4	
	EC0	168	3	Algae	Algae or other aquatic plants			=53	=530mg/L		1
	NOEC	72		Crus	tacea	acea 0		0.1	mg/L		4

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE

(Japan) - Bioconcentration Data 7, METI (Japan) - Bioconcentration Data 8, Vendor Data

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For bisphenol A and related bisphenols:

Environmental fate

Biodegradability (28 d) 89% - Easily biodegradable

Bioconcentration factor (BCF) 7.8 mg/l

Bisphenol A, its derivatives and analogues, can be released from polymers, resins and certain substances by metabolic products

Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII

As an environmental contaminant, bisphenol A interferes with nitrogen fixation at the roots of leguminous plants associated with the bacterial symbiont Sinorhizobium meliloti. Despite a half-life in the soil of only 1-10 days, its ubiquity makes it an important pollutant. According to Environment Canada, 'initial assessment shows that at low levels, bisphenol A can harm fish and organisms over time. Studies also indicate that it can currently be found in municipal wastewater. However, a study conducted in the United States found that 91-98% of bisphenol A may be removed from water during treatment at municipal water treatment plants.

Ecotoxicity:

Fish LC50 (96 h): 4.6 mg/l (freshwater fish); 11 mg/l (saltwater fish): NOEC 0.016 mg/l (freshwater fish- 144 d); 0.064 mg/l (saltwater fish) 164 d)

Fresh water invertebrates EC50 (48 h): 10.2 mg/l: NOEC 0.025 mg/l - 328 d)

Marine water invertebrate EC50 (96 h): 1.1 mg/l; NOEC 0.17 mg/l (28 d)

Freshwater algae (96 h): 2.73 mg/l

Marine water algae (96 h): 1.1 mg/l

Fresh water plant EC50 (7 d): 20 mg/l: NOEC 7.8 mg/l

In general, studies have shown that bisphenol A can affect growth, reproduction and development in aquatic organisms.

Among freshwater organisms, fish appear to be the most sensitive species. Evidence of endocrine-related effects in fish, aquatic invertebrates, amphibians and reptiles has been reported at environmentally relevant exposure levels lower than those required for acute toxicity. There is a widespread variation in reported values for endocrine-related effects, but many fall in the range of 1 ug/L to 1 mg/L

A 2009 review of the biological impacts of plasticisers on wildlife published by the Royal Society with a focus on annelids (both aquatic and terrestrial), molluscs, crustaceans, insects, fish and amphibians concluded that bisphenol A has been shown to affect reproduction in all studied animal groups, to impair development in crustaceans and amphibians and to induce genetic aberrations. A large 2010 study of two rivers in Canada found that areas contaminated with hormone-like chemicals including bisphenol A showed females made up 85 per cent of the population of a certain fish, while females made up only 55 per cent in uncontaminated areas.

Although abundant data are available on the toxicity of bisphenol-A (2,2-bis (4-hydroxydiphenyl)propane; (BPA) A variety of BPs were examined for their acute toxicity against Daphnia magna, mutagenicity, and oestrogenic activity using the Daphtoxkit (Creasel Ltd.), the umu test system, and the yeast two-hybrid system, respectively, in comparison with BPA. BPA was moderately toxic to D. magna (48-h EC50 was 10 mg/l) according to the current U.S. EPA acute toxicity evaluation standard, and it was weakly oestrogenic with 5 orders of magnitude lower activity than that of the natural estrogen 17 beta-oestradiol in the yeast screen, while no mutagenicity was observed. All seven BPs tested here showed moderate to slight acute toxicity, no mutagenicity, and weak oestrogenic activity as well as BPA. Some of the BPs showed considerably higher oestrogenic activity than BPA, and others exhibited much lower activity. Bisphenol S (bis(4hydroxydiphenyl)sulfone) and bis(4-hydroxyphenyl)sulfide) showed oestrogenic activity.

Biodegradation is a major mechanism for eliminating various environmental pollutants. Studies on the biodegradation of bisphenols have mainly focused on bisphenol A. A number of BPA-degrading bacteria have been isolated from enrichments of sludge from wastewater treatment plants. The first step in the biodegradation of BPA is the hydroxylation of the carbon atom of a methyl group or the quaternary carbon in the BPA molecule. Judging from these features of the biodegradation mechanisms, it is possible that the same mechanism used for BPA is used to biodegrade all bisphenols that have at least one methyl or methylene group bonded at the carbon atom between the two phenol groups. However, bisphenol F ([bis(4-hydroxyphenyl)methane; BPF), which has no substituent at the bridging carbon, is unlikely to be metabolised by such a mechanism. Nevertheless BPF is readily degraded by river water microorganisms under aerobic conditions. From this evidence, it was clear that a specific mechanism for biodegradation of BPF does exist in the natural ecosystem,

Algae can enhance the photodegradation of bisphenols. The photodegradation rate of BPF increased with increasing algae concentration. Humic acid and Fe3+ ions also enhanced the photodegradation of BPF. The effect of pH value on the BPF photodegradation was also important.

Significant environmental findings are limited. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit common characteristics with respect to environmental fate and ecotoxicology. One such oxirane is ethyloxirane and data presented here may be taken as representative

for 1.2-butylene oxide (ethyloxirane):

Environmental fate: Ethyloxirane is highly soluble in water and has a very low soil-adsorption coefficient, which suggests that if released to water, adsorption of ethyloxirane to sediment and suspended solids is not expected. Volatilisation of ethyloxirane from water surfaces would be expected based on the moderate estimated Henry's Law constant. If ethyloxirane is released to soil, it is expected to have low adsorption and thus very high mobility. Volatilisation from moist soil and dry soil surfaces is expected, based on its vapour pressure. It is expected that ethyloxirane exists solely as a vapour in ambient atmosphere, based on its very high vapour pressure. Ethyloxirane may also be removed from the atmosphere by wet deposition processes, considering its relatively high water solubility.

Persistence: The half-life in air is about 5.6 days from the reaction of ethyloxirane with photochemically produced hydroxyl radicals which indicates that this chemical meets the persistence criterion in air (half-life of = 2 days)*

Ethyloxirane is hydrolysable, with a half-life of 6.5 days, and biodegradable up to 100% degradation and is not expected to persist in water. A further model-predicted biodegradation half-life of 15 days in water was obtained and used to predict the half-life of this chemical in soil and sediment by applying Boethling's extrapolation factors (11/2 water: 11/2 soil: 11/2 sediment = 1: 1: 4) (Boethling 1995). According to these values, it can be concluded that ethyloxirane does not meet the persistence criteria in water and soil (half-lives = 182 days) and sediments (half-live = 365 days).

Experimental and modelled log Kow values of 0.68 and 0.86, respectively, indicate that the potential for bioaccumulation of ethyloxirane in organisms is likely to be low. Modelled bioaccumulation -factor (BAF) and bioconcentration -factor (BCF) values of 1 to 17 L/kg indicate that ethyloxirane does not meet the bioaccumulation criteria (BCF/BAF = 5000)* Ecotoxicity:

Experimental ecotoxicological data for ethyloxirane (OECD 2001) indicate low to moderate toxicity to aquatic organisms. For fish and water flea, acute LC50/EC50 values vary within a narrow range of 70-215 mg/L; for algae, toxicity values exceed 500 mg/L, while for bacteria they are close to 5000 mg/L

* Persistence and Bioaccumulation Regulations (Canada 2000).

DO NOT discharge into sewer or waterway

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
bisphenol A diglycidyl ether	HIGH	HIGH
methanol	LOW	LOW

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
bisphenol A diglycidyl ether	MEDIUM (LogKOW = 3.8446)
methanol	LOW (BCF = 10)

12.4. Mobility in soil

Ingredient	Mobility
bisphenol A diglycidyl ether	LOW (KOC = 1767)

methanol HIGH (KOC = 1)

12.5.Results of PBT and vPvB assessment

	P	В	Т
Relevant available data	Not Available	Not Available	Not Available
PBT Criteria fulfilled?	Not Available	Not Available	Not Available

12.6. Other adverse effects

No data available

SECTION 13 DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Product / Packaging disposal

- ► Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

Otherwise:

- ► If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- ▶ Reuse
- ▶ Recycling
- ► Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- ▶ Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Authority for disposal.
- ► Bury or incinerate residue at an approved site.
- ▶ Recycle containers if possible, or dispose of in an authorised landfill.

Waste treatment options

Not Available

Sewage disposal options

Not Available

SECTION 14 TRANSPORT INFORMATION

Land transport (ADR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable			
14.2. UN proper shipping name	Not Applicable			
14.3. Transport hazard class(es)	Class Not Applicable Subrisk Not Applicable			
14.4. Packing group	Not Applicable			
14.5. Environmental hazard	Not Applicable			
14.6. Special precautions for user	Hazard identification (Kemler) Classification code Not Applicable Hazard Label Not Applicable Special provisions Not Applicable Limited quantity Not Applicable			

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable				
14.2. UN proper shipping name	Not Applicable	Not Applicable			
14.3. Transport hazard class(es)	ICAO/IATA Class ICAO / IATA Subrisk ERG Code	Not Applicable Not Applicable Not Applicable			
14.4. Packing group	Not Applicable				
14.5. Environmental hazard	Not Applicable				

	Special provisions	Not Applicable
	Cargo Only Packing Instructions	Not Applicable
	Cargo Only Maximum Qty / Pack	Not Applicable
14.6. Special precautions for user	Passenger and Cargo Packing Instructions	Not Applicable
	Passenger and Cargo Maximum Qty / Pack	Not Applicable
	Passenger and Cargo Limited Quantity Packing Instructions	Not Applicable
	Passenger and Cargo Limited Maximum Qty / Pack	Not Applicable

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable
14.2. UN proper shipping name	Not Applicable
14.3. Transport hazard class(es)	IMDG Class Not Applicable IMDG Subrisk Not Applicable
14.4. Packing group	Not Applicable
14.5. Environmental hazard	Not Applicable
14.6. Special precautions for user	EMS Number Not Applicable Special provisions Not Applicable Limited Quantities Not Applicable

Inland waterways transport (ADN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Not Applicable	
Not Applicable	
Not Applicable Not Applicable	
Not Applicable	
Not Applicable	
Classification code	Not Applicable Not Applicable
Limited quantity	Not Applicable
Equipment required	Not Applicable
Fire cones number	Not Applicable
	Not Applicable Not Applicable Not Applicable Not Applicable Classification code Special provisions Limited quantity Equipment required

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

ZEOLITES(1318-02-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS	
EU REACH Regulation (EC) No 1907/2006 - Proposals to identify Substances of Very High	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)
Concern: Annex XV reports for commenting by Interested Parties	(English)
European Customs Inventory of Chemical Substances ECICS (English)	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC
	Monographs

BISPHENOL A DIGLYCIDYL ETHER(25068-38-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

European Customs Inventory of Chemical Substances ECICS (English)	European Union (EU) No-Longer Polymers List (NLP) (67/548/EEC)	
European Trade Union Confederation (ETUC) Priority List for REACH Authorisation	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and	
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)	Packaging of Substances and Mixtures - Annex VI	
(English)	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC	
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of	Monographs	
Dangerous Substances - updated by ATP: 31		
A A D D ON DI A OKKASSA SA AN IO FOLIND ON THE FOLI OWING DEGUL ATODY LIGHTS		

CARBON BLACK(1333-86-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Customs Inventory of Chemical Substances ECICS (English)	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC
European List of Notified Chemical Substances (ELINCS)	Monographs
European Trade Union Confederation (ETUC) Priority List for REACH Authorisation	UK Workplace Exposure Limits (WELs)

(C12-14)ALKYLGLYCIDYL ETHER(68609-97-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Customs Inventory of Chemical Substances ECICS (English)	European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of
European Trade Union Confederation (ETUC) Priority List for REACH Authorisation	Dangerous Substances - updated by ATP: 31
	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
METHANOL(67-56-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS	
FILCONORIDATE A List of Indication Commentional Functional Limit Volume (ICFLVa)	Francisco Union Francisco de contra et Frintia e Communici Chamical Cultura e (FINECC)

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

European Customs Inventory of Chemical Substances ECICS (English)

European List of Notified Chemical Substances (ELINCS)

European Trade Union Confederation (ETUC) Priority List for REACH Authorisation

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) Commission Directive 2006/15/EC establishing a second list of indicative occupational exposure limit values (IOELVs) (Spanish)

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex $\rm VI$

UK Workplace Exposure Limits (WELs)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2015/830; Regulation (EC) No 1272/2008 as updated through ATPs.

15.2. Chemical safety assessment

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available.

National Inventory	Status
Australia - AICS	Υ
Canada - DSL	Υ
Canada - NDSL	N (methanol; (C12-14)alkylglycidyl ether; bisphenol A diglycidyl ether; carbon black)
China - IECSC	Υ
Europe - EINEC / ELINCS / NLP	Υ
Japan - ENCS	N ((C12-14)alkylglycidyl ether; zeolites)
Korea - KECI	Υ
New Zealand - NZIoC	Υ
Philippines - PICCS	Y
USA - TSCA	Υ
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	18/03/2020
Initial Date	19/06/2018

Full text Risk and Hazard codes

H225	Highly flammable liquid and vapour.
H301	Toxic if swallowed.
H311	Toxic in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H351	Suspected of causing cancer.
H370	Causes damage to organs.

Other information

Ingredients with multiple cas numbers

Name	CAS No
zeolites	1318-02-1, 37305-72-9, 50809-51-3, 52349-29-8, 53025-48-2, 53060-43-8, 53569-61-2, 53789-62-1, 54693-40-2, 54824-24-7, 56747-83-2, 61710-45-0, 75216-11-4, 76774-74-8, 85117-23-3, 12173-10-3, 92623-86-4, 12321-85-6, 67239-95-6, 12271-42-0, 67240-23-7, 12173-98-7, 12445-20-4, 66732-10-3, 68652-75-5, 12174-18-4, 61027-84-7, 66733-09-3, 68989-22-0, 68989-23-1, 79982-98-2
bisphenol A diglycidyl ether	1675-54-3, 116161-20-7, 170962-54-6, 47424-12-4, 85101-00-4, 25068-38-6

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

Definitions and abbreviations

 $\begin{array}{ll} {\sf PC-TWA: Permissible Concentration-Time Weighted \ Average} \\ {\sf PC-STEL: Permissible Concentration-Short Term \ Exposure \ Limit} \end{array}$

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

Reason for Change

A-1.01 - Update to the emergency phone number information.



MG Chemicals UK Limited

Version No: A-1.02 Safety Data Sheet (Conforms to Regulation (EU) No 2015/830)

Issue Date:19/06/2018 Revision Date: 18/03/2020 L.REACH.GBR.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1. Product Identifier

Product name	8820-B
Synonyms	SDS Code: 8820-B; 8820-375ML, 8820-2.55L, 8820-10.8L, 8820-60L
Other means of identification	High Temperature Rigid Urethane

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Urethane hardener for use with resins
Uses advised against	FOR INDUSTRIAL USE ONLY

1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	+(44) 1663 362888	+(1) 800-201-8822
Fax	Not Available	+(1) 800-708-9888
Website	Not Available	www.mgchemicals.com
Email	sales@mgchemicals.com	Info@mgchemicals.com

1.4. Emergency telephone number

Association / Organisation	Verisk 3E (Access code: 335388)	Not Available
Emergency telephone numbers	+(44) 20 35147487	Not Available
Other emergency telephone numbers	+(0) 800 680 0425	Not Available

SECTION 2 HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] [1]	1 1002 1000 10000 (initiation) Category 1, 11010 Charles of Category 2, 11010 2 270 initiation Category 2, 11011	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from EC Directive 1272/2008 - Annex VI	

2.2. Label elements

Hazard pictogram(s)





SIGNAL WORD DANGER

Hazard statement(s)

H332	Harmful if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure.

Supplementary statement(s)

EUH204 Contains isocyanates. May produce an allergic reaction.
--

Precautionary statement(s) Prevention

P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	[In case of inadequate ventilation] wear respiratory protection.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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2.3. Other hazards

Skin contact may produce health damage*.

Ingestion may produce serious health damage*.

Cumulative effects may result following exposure*.

 $REACh - Art. 57-59: The \ mixture \ does \ not \ contain \ Substances \ of \ Very \ High \ Concern \ (SVHC) \ at \ the \ SDS \ print \ date.$

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No		
2.EC No 3.Index No 4.REACH No	?]	
1.9016-87-9 2.Not Available 3.Not Available 4.Not Available 58 Dolymeric diphenylmethane diisocyanate Acute Toxicity (Inhalation) Category 4, Skin Corrosion/Irritation Category 2, Specific target orgalizer Category 1, Carcinogenicity Category 2, Specific target orgalizer Category 2, Skin Sensitizer Category 1; H332, H315, H319, H334, H315, H319, H319, H315, H315, H319, H315, H315, H319, H315, H315	ecific target organ toxicity - single an toxicity - repeated exposure	
1.101-68-8 2.202-966-0 3.615-005-00-9 4.01-2119457014-47-XXXX 2.202-966-0 3.615-005-00-9 4.01-2119457014-47-XXXX 2.202-966-0 3.615-005-00-9 4.01-2119457014-47-XXXX 2.202-966-0 3.615-005-00-9 4.01-2119457014-47-XXXX 3.202-966-0 3.2	gan toxicity - single exposure Category Respiratory Sensitizer Category 1, Eye	
1.5873-54-1 2.227-534-9 3.615-005-00-9 4.01-2119480143-45-XXXX Carcinogenicity Category 2, Acute Toxicity (Inhalation) Category 4, exposure Category 2, Skin Sensitizer Category 1, Specific target org 3 (respiratory tract irritation), Skin Corrosion/Irritation Category 2, Russell Categ	gan toxicity - single exposure Category Respiratory Sensitizer Category 1, Eye	
1.2536-05-2 2.219-799-4 3.615-005-00-9 4.01-2119927323-43-XXXX 2.22-diphenylmethane diisocyanate 2.22-diphenylmethane diisocyanate 2.22-diphenylmethane diisocyanate 2.22-diphenylmethane diisocyanate 2.22-diphenylmethane diisocyanate 2.22-diphenylmethane diisocyanate 3 (respiratory tract irritation), Skin Corrosion/Irritation Category 2, R351, H332, H373, H317, H335, H315, H334, Irritation Category 2; H351, H332, H373, H317, H335, H315, H334, Irritation Category 2; H351, H332, H373, H317, H335, H315, H334, Irritation Category 2; H351, H332, H373, H317, H335, H315, H334, Irritation Category 2; H351, H332, H373, H317, H335, H315, H334, Irritation Category 2; H351, H332, H373, H317, H335, H315, H334, Irritation Category 2; H351, H332, H373, H317, H335, H315, H334, Irritation Category 2; H351, H352, H373, H317, H352, H373, H315, H334, Irritation Category 2; H351, H352, H373, H317, H352, H373, H315, H354, Irritation Category 2; H351, H352,	gan toxicity - single exposure Category Respiratory Sensitizer Category 1, Eye	
Legend: 1. Classified by Chemwatch; 2. Classification drawn from EC Directive 1272/2008 - Annex VI; 3. Classification drawn	1. Classified by Chemwatch; 2. Classification drawn from EC Directive 1272/2008 - Annex VI; 3. Classification drawn from C&L * EU IOELVs available	

SECTION 4 FIRST AID MEASURES

4.1. Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay. Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be consulted.
Ingestion	 If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

For sub-chronic and chronic exposures to isocyanates:

- Fig. This material may be a potent pulmonary sensitiser which causes bronchospasm even in patients without prior airway hyperreactivity.
- ▶ Clinical symptoms of exposure involve mucosal irritation of respiratory and gastrointestinal tracts.
- ▶ Conjunctival irritation, skin inflammation (erythema, pain vesiculation) and gastrointestinal disturbances occur soon after exposure.
- ▶ Pulmonary symptoms include cough, burning, substernal pain and dyspnoea.
- Some cross-sensitivity occurs between different isocyanates.
- Noncardiogenic pulmonary oedema and bronchospasm are the most serious consequences of exposure. Markedly symptomatic patients should receive oxygen, ventilatory support and an intravenous line.
- ► Treatment for asthma includes inhaled sympathomimetics (epinephrine [adrenalin], terbutaline) and steroids.
- Activated charcoal (1 g/kg) and a cathartic (sorbitol, magnesium citrate) may be useful for ingestion.
- ▶ Mydriatics, systemic analgesics and topical antibiotics (Sulamyd) may be used for corneal abrasions.
- ► There is no effective therapy for sensitised workers.

[Ellenhorn and Barceloux; Medical Toxicology]

NOTE: Isocyanates cause airway restriction in naive individuals with the degree of response dependant on the concentration and duration of exposure. They induce smooth muscle contraction which leads to bronchoconstrictive episodes. Acute changes in lung function, such as decreased FEV1, may not represent sensitivity.

[Karol & Jin, Frontiers in Molecular Toxicology, pp 56-61, 1992]

Personnel who work with isocyanates, isocyanate prepolymers or polyisocyanates should have a pre-placement medical examination and periodic examinations thereafter, including a pulmonary function test. Anyone with a medical history of chronic respiratory disease, asthmatic or bronchial attacks, indications of allergic responses, recurrent eczema or sensitisation conditions of the skin should not handle or work with isocyanates. Anyone who develops chronic respiratory distress when working with isocyanates should be removed from exposure and examined by a physician. Further exposure must be avoided if a sensitivity to isocyanates or polyisocyanates has developed.

SECTION 5 FIREFIGHTING MEASURES

5.1. Extinguishing media

- Figure 2 Small quantities of water in contact with hot liquid may react violently with generation of a large volume of rapidly expanding hot sticky semi-solid foam.
- Presents additional hazard when fire fighting in a confined space.
- ► Cooling with flooding quantities of water reduces this risk.
- Water spray or fog may cause frothing and should be used in large quantities.
- ► Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide
- Water spray or fog Large fires only.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

5.3. Advice for firefighters

- Alert Fire Brigade and tell them location and nature of hazard.
 Wear full body protective clothing with breathing apparatus.
 Prevent, by any means available, spillage from entering drains or water course.
- Fire Fighting

 Use water delivered as a fine spray to control fire and cool adjacent area.
 - Avoid spraying water onto liquid pools.
 DO NOT approach containers suspected to be hot.
 - DO NOT approach containers suspected to be not.
 Cool fire exposed containers with water spray from a protected location.
 - If safe to do so, remove containers from path of fire.

- Combustible.
- Moderate fire hazard when exposed to heat or flame.
- When heated to high temperatures decomposes rapidly generating vapour which pressures and may then rupture containers with release of flammable and highly toxic isocvanate vapour.
- Burns with acrid black smoke and poisonous fumes.
- Due to reaction with water producing CO2-gas, a hazardous build-up of pressure could result if contaminated containers are re-sealed.
- Combustion yields traces of highly toxic hydrogen cyanide HCN, plus toxic nitrogen oxides NOx and carbon monoxide.

Fire/Explosion Hazard

Combustion products include: carbon dioxide (CO2)

isocyanates

hydrogen cyanide

and minor amounts of

nitrogen oxides (NOx)

other pyrolysis products typical of burning organic material.

May emit corrosive fumes.

When heated at high temperatures many isocyanates decompose rapidly generating a vapour which pressurises containers, possibly to the point of rupture. Release of toxic and/or flammable isocyanate vapours may then occur

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

▶ Remove all ignition sources.
▶ Clean up all spills immediately.

Minor Spills

- ► Avoid breathing vapours and contact with skin and eyes
- ► Control personal contact with the substance, by using protective equipment.
- ▶ Contain and absorb spill with sand, earth, inert material or vermiculite.
- Wine un
- Place in a suitable, labelled container for waste disposal.

Chemical Class: cyanates and isocyanates

For release onto land: recommended sorbents listed in order of priority.

SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS	
-----------------	------	-------------	------------	-------------	--

LAND SPILL - SMALL

cross-linked polymer - particulate	1	shovel	shovel	R,W,SS
wood fiber - particulate	1	throw	pitchfork	R, P, DGC, RT
cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT
sorbent clay - particulate	2	shovel	shovel	R, I, P
foamed glass - pillow	2	throw	pitchfork	R, P, DGC, RT
wood fiber - particulate	3	shovel	shovel	R, W, P, DGC

LAND SPILL - MEDIUM

cross-linked polymer -particulate	1	blower	skiploader	R, W, SS
cross-linked polymer - pillow	1	throw	skiploader	R,DGC, RT
polypropylene - particulate	2	blower	skiploader	R, SS, DGC
expanded mineral - particulate	3	blower	skiploader	R, I, W, P, DGC
wood fiber - particulate	3	blower	skiploader	R, W, P, DGC
polypropylene - mat	3	throw	skiploader	DGC, RT

Major Spills

Legend

DGC: Not effective where ground cover is dense

R; Not reusable

I: Not incinerable

P: Effectiveness reduced when rainy

RT:Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988

▶ Liquid Isocyanates and high isocyanate vapour concentrations will penetrate seals on self contained breathing apparatus - SCBA should be used inside encapsulating suit where this exposure may occur.

For isocyanate spills of less than 40 litres (2 m2):

- Evacuate area from everybody not dealing with the emergency, keep them upwind and prevent further access, remove ignition sources and, if inside building, ventilate area as well as possible.
- Notify supervision and others as necessary.
- Put on personal protective equipment (suitable respiratory protection, face and eye protection, protective suit, gloves and impermeable boots).
- ► Control source of leakage (where applicable).
- Dike the spill to prevent spreading and to contain additions of decontaminating solution.
- Prevent the material from entering drains.
- Estimate spill pool volume or area.

- Absorb and decontaminate. Completely cover the spill with wet sand, wet earth, vermiculite or other similar absorbent. Add neutraliser (for suitable formulations: see below) to the adsorbent materials (equal to that of estimated spill pool volume). Intensify contact between spill, absorbent and neutraliser by carefully mixing with a rake and allow to react for 15 minutes
- ▶ Shovel absorbent/decontaminant solution mixture into a steel drum.
- Decontaminate surface. Pour an equal amount of neutraliser solution over contaminated surface. Scrub area with a stiff bristle brush, using moderate pressure. Completely cover decontaminant with vermiculite or other similar absorbent. After 5 minutes, shovel absorbent/decontamination solution mixture into the same steel drum used above.
- Monitor for residual isocyanate. If surface is decontaminated, proceed to next step. If contamination persists, repeat decontaminate procedure immediately above
- Place loosely covered drum (release of carbon dioxide) outside for at least 72 hours. Label waste-containing drum appropriately. Remove waste materials
 for incineration.
- Decontaminate and remove personal protective equipment.
- ▶ Return to normal operation
- Conduct accident investigation and consider measures to prevent reoccurrence.

Decontamination:

Treat isocyanate spills with sufficient amounts of isocyanate decontaminant preparation ('neutralising fluid'). Isocyanates and polyisocyanates are generally not miscible with water. Liquid surfactants are necessary to allow better dispersion of isocyanate and neutralising fluids/ preparations. Alkaline neutralisers react faster than water/surfactant mixtures alone.

Typically, such a preparation may consist of:

Sawdust: 20 parts by weight Kieselguhr 40 parts by weight plus a mixture of {ammonia (s.g. 0.880) 8% v/v non-ionic surfactant 2% v/v water 90% v/v}. Let stand for 24 hours

Three commonly used neutralising fluids each exhibit advantages in different situations.

Formulation A:

liquid surfactant 0.2-2% sodium carbonate 5-10% water to 100%

Formulation B

liquid surfactant 0.2-2% concentrated ammonia 3-8% water to 100% Formulation C ethanol, isopropanol or butanol 50% concentrated ammonia 55% water to 100%

After application of any of these formulae, let stand for 24 hours.

Formulation B reacts faster than Formulation A. However, ammonia-based neutralisers should be used only under well-ventilated conditions to avoid overexposure to ammonia or if members of the emergency team wear suitable respiratory protection. Formulation C is especially suitable for cleaning of equipment from unreacted isocyanate and neutralizing under freezing conditions. Regard has to be taken to the flammability of the alcoholic solution.

- Avoid contamination with water, alkalies and detergent solutions.
- ► Material reacts with water and generates gas, pressurises containers with even drum rupture resulting
- ► DO NOT reseal container if contamination is suspected
- Open all containers with care.
- ► DO NOT touch the spill material

Moderate hazard.

- ▶ Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves.
- ▶ Prevent, by any means available, spillage from entering drains or water course.
- ► No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- ► Contain spill with sand, earth or vermiculite.
- ► Collect recoverable product into labelled containers for recycling.
- ► Absorb remaining product with sand, earth or vermiculite.
- ▶ Collect solid residues and seal in labelled drums for disposal
- ▶ Wash area and prevent runoff into drains.
- ▶ If contamination of drains or waterways occurs, advise emergency services.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Safe handling

7.1. Precautions for safe handling

- Avoid all personal contact, including inhalation.
- ▶ Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- ▶ Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- ▶ Avoid smoking, naked lights or ignition sources.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- ▶ Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storage and handling recommendations contained within this SDS.
- ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
- ► DO NOT allow clothing wet with material to stay in contact with skin

Fire and explosion protection

See section 5

for commercial quantities of isocyanates:

- Isocyanates should be stored in adequately bunded areas. Nothing else should be kept within the same bunding. Pre-polymers need not be segregated. Drums of isocyanates should be stored under cover, out of direct sunlight, protected from rain, protected from physical damage and well away from moisture, acids and alkalis.
- Where isocyanates are stored at elevated temperatures to prevent solidifying, adequate controls should be installed to prevent the high temperatures and precautions against fire should be taken.
- Where stored in tanks, the more reactive isocyanates should be blanketed with a non-reactive gas such as nitrogen and equipped with absorptive type breather valve (to prevent vapour emissions)..
- Transfer systems for isocyanates in bulk storage should be fully enclosed and use pump or vacuum systems. Warning signs, in appropriate languages, should be posted where necessary.
- Areas in which polyurethane foam products are stored should be supplied with good general ventilation. Residual amounts of unreacted isocyanate may be present in the finished foam, resulting in hazardous atmospheric concentrations.
- Store in original containers.
- ► Keep containers securely sealed.
- ▶ No smoking, naked lights or ignition sources.
- Store in a cool, dry, well-ventilated area.
- ▶ Store away from incompatible materials and foodstuff containers.
- ▶ Protect containers against physical damage and check regularly for leaks.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container

Other information

- Metal can or drum
- Packaging as recommended by manufacturer.
- ▶ Check all containers are clearly labelled and free from leaks.
- ▶ Avoid cross contamination between the two liquid parts of product (kit).
- If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur.

Isocyanates and thioisocyanates are incompatible with many classes of compounds, reacting exothermically to release toxic gases. Reactions with amines, strong bases, aldehydes, alcohols, alkali metals, ketones, mercaptans, strong oxidisers, hydrides, phenols, and peroxides can cause vigorous

- ▶ This excess heat may generate toxic vapour
- Avoid reaction with water, alcohols and detergent solutions.

Isocyanates easily form adducts with carbodiimides, isothiocyanates, ketenes, or with substrates containing activated CC or CN bonds. Some isocyanates react with water to form amines and liberate carbon dioxide. This reaction may also generate large volumes of foam and heat. Foaming in confined spaces may produce pressure in confined spaces or containers. Gas generation may pressurise drums to the point of rupture.

releases of heat. Acids and bases initiate polymerisation reactions in these materials

- Storage incompatibility D
 - Do NOT reseal container if contamination is expected
 Open all containers with care
 - Base-catalysed reactions of isocyanates with alcohols should be carried out in inert solvents. Such reactions in the absence of solvents often occur with explosive violence.
 - Isocyanates will attack and embrittle some plastics and rubbers.
 - ► A range of exothermic decomposition energies for isocyanates is given as 20-30 kJ/mol.
 - ▶ The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/q) be used in the assessment.
 - For example, in 'open vessel processes' (with man-hole size openings, in an industrial setting), substances with exothermic decomposition energies below 500 J/g are unlikely to present a danger, whilst those in 'closed vessel processes' (opening is a safety valve or bursting disk) present some danger where the decomposition energy exceeds 150 J/g.

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7.3. Specific end use(s)

See section 1.2

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control parameters

DERIVED NO EFFECT LEVEL (DNEL)

Not Available

PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs)	polymeric diphenylmethane diisocyanate	Isocyanates, all (as -NCO) Except methyl isocyanate	0.02 mg/m3	0.07 mg/m3	Not Available	Sen
UK Workplace Exposure Limits (WELs)	4,4'-diphenylmethane diisocyanate (MDI)	Isocyanates, all (as -NCO) Except methyl isocyanate	0.02 mg/m3	0.07 mg/m3	Not Available	Sen
UK Workplace Exposure Limits (WELs)	2,4'-diphenylmethane diisocyanate	Isocyanates, all (as -NCO) Except methyl isocyanate	0.02 mg/m3	0.07 mg/m3	Not Available	Sen
UK Workplace Exposure Limits (WELs)	2,2'-diphenylmethane diisocyanate	Isocyanates, all (as -NCO) Except methyl isocyanate	0.02 mg/m3	0.07 mg/m3	Not Available	Sen

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
polymeric diphenylmethane diisocyanate	Polymethylene polyphenyl isocyanate; (Polymeric diphenylmethane diisocyanate)	0.15 mg/m3	3.6 mg/m3	22 mg/m3

4,4'-diphenylmethane diisocyanate (MDI)	Methylene diphenyl diisocyanate; (Diphenylmethane diisocyanate; MDI)	0.45 mg/m3	Not Available	Not Available
4,4'-diphenylmethane diisocyanate (MDI)	Methylenebis(isocyanato-benzene), 1,1'-; (Diphenyl methane diisocyanate)	29 mg/m3	40 mg/m3	240 mg/m3
2,4'-diphenylmethane diisocyanate	Isocyanate-bearing waste (as CNs N.O.S.)	6 mg/m3	8.3 mg/m3	50 mg/m3
2,2'-diphenylmethane diisocyanate	Isocyanate-bearing waste (as CNs N.O.S.)	6 mg/m3	8.3 mg/m3	50 mg/m3

Ingredient	Original IDLH	Revised IDLH
polymeric diphenylmethane diisocyanate	Not Available	Not Available
4,4'-diphenylmethane diisocyanate (MDI)	75 mg/m3	Not Available
2,4'-diphenylmethane diisocyanate	Not Available	Not Available
2,2'-diphenylmethane diisocyanate	Not Available	Not Available

MATERIAL DATA

for diphenylmethane diisocyanate (methylene bisphenyl isocyanate; MDI)

Odour Threshold Value: 0.39 ppm

IDLH Level: 10 mg/m3

Mean MDI exposures of less than 0.003 ppm appear to have no acute or chronic effect on pulmonary function.

MDI produces identical toxicological responses to those produced by TDI and the recommended TLV-TWA is identical for the two isocyanates. Exposure at or below the recommended value is thought to protect the worker against pulmonary function decrements as well as to minimise the potential for respiratory tract sensitisation. Individuals who may be hypersusceptible or otherwise unusually responsive to exposure to certain industrial chemicals may not adequately protected from adverse health effects caused by MDI at the recommended TLV-TWA. Ceiling values recommended by NIOSH and OSHA are synonymous with normal excursions allowable for exposures to the TLV-TWA (in excess of 3 x TLV-TWA for no more than a total of 30 minutes during a work day but in any case not exceeding 5 x TLV-TWA).

8.2. Exposure controls

- ▶ All processes in which isocyanates are used should be enclosed wherever possible.
- Total enclosure, accompanied by good general ventilation, should be used to keep atmospheric concentrations below the relevant exposure standards.
- If total enclosure of the process is not feasible, local exhaust ventilation may be necessary. Local exhaust ventilation is essential where lower molecular weight isocyanates (such as TDI or HDI) is used or where isocyanate or polyurethane is sprayed.
- ▶ Where other isocyanates or pre-polymers are used and aerosol formation cannot occur, local exhaust ventilation may not be necessary if the atmospheric concentration can be kept below the relevant exposure standards.
- Where local exhaust ventilation is installed, exhaust vapours should not be vented to the exterior in such a manner as to create a hazard.

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

- Foraying of material or material in admixture with other components must be carried out in conditions conforming to local state regulations (AS/NZS 4114, UNI EN 12215:2010, ANSI/AIHA Z9.3-2007 or national equivalent).
- Local exhaust ventilation with full face positive-pressure air supplied breathing apparatus (hood or helmet type) is required.
- Spraying should be performed in a spray booth fitted with an effective exhaust system which complies with local environmental legislation. The spray booth area must be isolated from unprotected personnel whilst spraying is in progress and until all spraying mist has cleared.

NOTE: Isocyanate vapours will not be adequately absorbed by organic vapour respirators. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

8.2.1. Appropriate engineering controls

Type of Contaminant:	Air Speed:
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range	
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	
2: Contaminants of low toxicity or of nuisance value only	2: Contaminants of high toxicity	
3: Intermittent, low production.	3: High production, heavy use	
4: Large hood or large air mass in motion	4: Small hood-local control only	

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 4-10 m/s (800-2000 f/min.) for extraction of solvents generated by spraying at a point 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

8.2.2. Personal protection











Eye and face protection

- Safety glasses with side shields Chemical goggles
 - Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens

should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

Hands/feet protection

See Hand protection below

NOTE

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ► Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- · frequency and duration of contact,
- · chemical resistance of glove material,
- · glove thickness and

dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- · Fair when breakthrough time < 20 min
- Poor when glove material degrades

For general applications, gloves with a thickness typically greater than $0.35\,\mathrm{mm}$, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

- ► Do NOT wear natural rubber (latex gloves).
- Isocyanate resistant materials include Teflon, Viton, nitrile rubber and some PVA gloves.
- Protective gloves and overalls should be worn as specified in the appropriate national standard.
- Contaminated garments should be removed promptly and should not be re-used until they have been decontaminated.
- ▶ NOTE: Natural rubber, neoprene, PVC can be affected by isocyanates
- ▶ DO NOT use skin cream unless necessary and then use only minimum amount
- ► Isocyanate vapour may be absorbed into skin cream and this increases hazard. Avoid contact with moisture.

Body protection

See Other protection below

Other protection

All employees working with isocyanates must be informed of the hazards from exposure to the contaminant and the precautions necessary to prevent damage to their health. They should be made aware of the need to carry out their work so that as little contamination as possible is produced, and of the importance of the proper use of all safeguards against exposure to themselves and their fellow workers. Adequate training, both in the proper execution of the task and in the use of all associated engineering controls, as well as of any personal protective equipment, is essential.

Employees exposed to contamination hazards should be educated in the need for, and proper use of, facilities, clothing and equipment and thereby maintain a high standard of personal cleanliness. Special attention should be given to ensuring that all personnel understand instructions, especially newly recruited employees and those with local-language difficulties, where they are known.

- Overalls.
- ▶ P.V.C. apron.
- ▶ Barrier cream.
- Skin cleansing cream.
- ► Eye wash unit.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the **computergenerated** selection:

8820-B High Temperature Rigid Urethane

Material	СРІ
PE/EVAL/PE	A

- * CPI Chemwatch Performance Index
- A: Best Selection
- B: Satisfactory; may degrade after 4 hours continuous immersion
- C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

Respiratory protection

Full face respirator with supplied air.

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

For spraying or operations which might generate aerosols:

Full face respirator with supplied air.

- In certain circumstances, personal protection of the individual employee is necessary. Personal protective devices should be regarded as being supplementary to substitution and engineering control and should not be used in preference to them as they do nothing to eliminate the hazard.
- However, in some situations, minimising exposure to isocyanates by enclosure and ventilation is not possible, and occupational exposure standards may be exceeded, particularly during

- * Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.
- on-site mixing of paints, spray-painting, foaming and maintenance of machine and ventilation systems. In these situations, air-line respirators or self-contained breathing apparatus complying with the appropriate nationals standard must be used.
- Organic vapour respirators with particulate pre-filters and powered, air-purifying respirators are NOT suitable
- Personal protective equipment must be appropriately selected, individually fitted and workers trained in their correct use and maintenance. Personal protective equipment must be regularly checked and maintained to ensure that the worker is being protected.
- Air- line respirators or self-contained breathing apparatus complying with the appropriate national standard should be used during the clean-up of spills and the repair or clean-up of contaminated equipment and similar situations which cause emergency exposures to hazardous atmospheric concentrations of isocyanate.

8.2.3. Environmental exposure controls

See section 12

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance	Brown		
Physical state	Liquid	Relative density (Water = 1)	1.24
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	174.19
Initial boiling point and boiling range (°C)	208	Molecular weight (g/mol)	Not Available
Flash point (°C)	198	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	<0.001	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

9.2. Other information

Not Available

SECTION 10 STABILITY AND REACTIVITY

10.1.Reactivity	See section 7.2
10.2. Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur. Presence of elevated temperatures.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Strong evidence exists that exposure to the material may produce very serious irreversible damage (other than carcinogenesis, mutagenesis and teratogenesis) following a single exposure by inhalation.

Inhaled

Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.

The vapour/mist may be highly irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis and pulmonary oedema. Possible neurological symptoms arising from isocyanate exposure include headache, insomnia, euphoria, ataxia, anxiety neurosis, depression and paranoia. Gastrointestinal disturbances are characterised by nausea and vomiting. Pulmonary sensitisation may produce asthmatic reactions ranging from minor breathing difficulties to severe allergic attacks; this may occur following a single acute exposure or may develop without warning for several hours

Ingestion	after exposure. Sensitized people can react to very low doses, and sexposure of sensitised persons may lead to possible long term resplinhalation hazard is increased at higher temperatures. Inhalation of aerosols (mists, fumes), generated by the material duri amounts absorbed from the lungs may prove fatal. Accidental ingestion of the material may be damaging to the health	ing the course of no		
Skin Contact	Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. The material may accentuate any pre-existing dermatitis condition Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.			
Еуе	Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by a temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.			
Chronic	Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems. Practical evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a substantial number of individuals at a greater frequency than would be expected from the response of a normal population. Pulmonary sensitisation, resulting in hyperactive airway dysfunction and pulmonary allergy may be accompanied by fatigue, malaise and aching. Significant symptoms of exposure may persist for extended periods, even after exposure ceases. Symptoms can be activated by a variety of nonspecific environmental stimuli such as automobile exhaust, perfumes and passive smoking. Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals. Toxic: danger of serious damage to health by prolonged exposure through inhalation. Serious damage (clear functional disturbance or morphological change which may have toxicological significance) is likely to be caused by repeated or prolonged exposure. As a rule the material produces, or contains a substance which produces severe lesions. Such damage may become apparent following direct application in subchronic (90 day) toxicity studies or following sub-acute (28 day) or chronic (two-year) toxicity tests. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. Persons with a history of asthma or other respiratory problems or are known to be sensitised, should not be engaged in any work involving the handling of isocyanates. [CCTRADE-Bayer, APMF] On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists i			
8820-B High Temperature Rigid	TOXICITY	IRRITA	ATION	
Urethane	Not Available	Not Av	ailable	
polymeric diphenylmethane diisocyanate	TOXICITY Dermal (rabbit) LD50: >9400 mg/kg ^[2] Inhalation (rat) LC50: 0.49 mg/l/4h ^[2] Oral (rat) LD50: 43000 mg/kg ^[2]		IRRITATION Eye (rabbit): 100 m	g - mild
4,4'-diphenylmethane diisocyanate (MDI)	TOXICITY IRRITATION		hours	
2,4'-diphenylmethane diisocyanate	TOXICITY Dermal (rabbit) LD50: 10000 mg/kg ^[1] Oral (rat) LD50: >2000 mg/kg ^[1]			IRRITATION Not Available
2,2'-diphenylmethane diisocyanate	TOXICITY Not Available	IRRITA Not Av		

data extracted from RTECS - Register of Toxic Effect of chemical Substances

POLYMERIC **DIPHENYLMETHANE** product DIISOCYANATE 4,4'-DIPHENYLMETHANE Inhalation (human) TCLo: 0.13 ppm/30 mins Eye (rabbit): 0.10 mg moderate DIISOCYANATE (MDI) 8820-B High Temperature Rigid **Urethane & POLYMERIC** Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as **DIPHENYLMETHANE** reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the **DIISOCYANATE &** diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms 4,4'-DIPHENYLMETHANE within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe DIISOCYANATE (MDI) & bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included 2,4'-DIPHENYLMETHANE in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration **DIISOCYANATE &** of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high 2,2'-DIPHENYLMETHANE concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by DIISOCYANATE dyspnea, cough and mucus production. 8820-B High Temperature Rigid Urethane & POLYMERIC DIPHENYLMETHANE Allergic reactions which develop in the respiratory passages as bronchial asthma or rhinoconjunctivitis, are mostly the result of reactions of the allergen **DIISOCYANATE &** with specific antibodies of the IgE class and belong in their reaction rates to the manifestation of the immediate type. In addition to the allergen-specific 4,4'-DIPHENYLMETHANE potential for causing respiratory sensitisation, the amount of the allergen, the exposure period and the genetically determined disposition of the exposed DIISOCYANATE (MDI) & person are likely to be decisive. Factors which increase the sensitivity of the mucosa may play a role in predisposing a person to allergy. They may be 2,4'-DIPHENYLMETHANE genetically determined or acquired, for example, during infections or exposure to irritant substances. Immunologically the low molecular weight substances **DIISOCYANATE &** become complete allergens in the organism either by binding to peptides or proteins (haptens) or after metabolism (prohaptens). 2.2'-DIPHENYLMETHANE DIISOCYANATE 8820-B High Temperature Rigid **Urethane & POLYMERIC** DIPHENYLMETHANE DIISOCYANATE & 4,4'-DIPHENYLMETHANE Particular attention is drawn to so-called atopic diathesis which is characterised by an increased susceptibility to allergic rhinitis, allergic bronchial DIISOCYANATE (MDI) & asthma and atopic eczema (neurodermatitis) which is associated with increased IgE synthesis. 2.4'-DIPHENYLMETHANE DIISOCYANATE & 2,2'-DIPHENYLMETHANE DIISOCYANATE 8820-B High Temperature Rigid **Urethane & POLYMERIC** DIPHENYLMETHANE **DIISOCYANATE &** 4,4'-DIPHENYLMETHANE Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may DIISOCYANATE (MDI) & be involved. Such allergy is of the delayed type with onset up to four hours following exposure. 2,4'-DIPHENYLMETHANE **DIISOCYANATE &** 2,2'-DIPHENYLMETHANE DIISOCYANATE 8820-B High Temperature Rigid Urethane & POLYMERIC The following information refers to contact allergens as a group and may not be specific to this product. DIPHENYLMETHANE Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema **DIISOCYANATE &** involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated 4,4'-DIPHENYLMETHANE immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the DIISOCYANATE (MDI) & opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one 2,4'-DIPHENYLMETHANE with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an **DIISOCYANATE &** allergic test reaction in more than 1% of the persons tested. 2,2'-DIPHENYLMETHANE DIISOCYANATE 8820-B High Temperature Rigid Isocyanate vapours/mists are irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis with wheezing, **Urethane & POLYMERIC** gasping and severe distress, even sudden loss of consciousness, and pulmonary oedema. Possible neurological symptoms arising from isocyanate **DIPHENYL METHANE** exposure include headache, insomnia, euphoria, ataxia, anxiety neurosis, depression and paranoia. Gastrointestinal disturbances are characterised by **DIISOCYANATE &** nausea and vomiting. Pulmonary sensitisation may produce asthmatic reactions ranging from minor breathing difficulties to severe allergic attacks: this 4,4'-DIPHENYLMETHANE may occur following a single acute exposure or may develop without warning after a period of tolerance. A respiratory response may occur following minor **DIISOCYANATE (MDI) &** skin contact. Skin sensitisation is possible and may result in allergic dermatitis responses including rash, itching, hives and swelling of extremities. 2.4'-DIPHENYLMETHANE Isocyanate-containing vapours/ mists may cause inflammation of eyes and nasal passages. **DIISOCYANATE &** Onset of symptoms may be immediate or delayed for several hours after exposure. Sensitised people can react to very low levels of airborne isocyanates 2,2'-DIPHENYLMETHANE Unprotected or sensitised persons should not be allowed to work in situations allowing exposure to this material. DIISOCYANATE **POLYMERIC DIPHENYLMETHANE DIISOCYANATE &** The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. 4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI) for diisocyanates: **POLYMERIC** In general, there appears to be little or no difference between aromatic and aliphatic diisocyanates as toxicants. In addition, there are insufficient data **DIPHENYLMETHANE** available to make any major distinctions between polymeric (<1000 MW) and monomeric diisocyanates. Based on repeated dose studies in animals by the **DIISOCYANATE &** inhalation route, both aromatic and aliphatic diisocyanates appear to be of high concern for pulmonary toxicity at low exposure levels. Based upon a very

limited data set, it appears that diisocyanate prepolymers exhibit the same respiratory tract effects as the monomers in repeated dose studies. There is also evidence that both aromatic and aliphatic diisocyanates are acutely toxic via the inhalation route. Most members of the diisocyanate category have not been tested for carcinogenic potential. Though the aromatic diisocyanates tested positive and the one aliphatic diisocyanate tested negative in one species, it is premature to make any generalizations about the carcinogenic potential of aromatic versus aliphatic diisocyanates. In the absence of more human data, it would be prudent at this time to assume that both aromatic and aliphatic diisocyanates are respiratory sensitisers. Diisocyanates are moderate to strong dermal sensitisers in animal studies. Skin irritation studies performed on rabbits and guinea pigs indicate no difference in the effects of aromatic versus

4,4'-DIPHENYLMETHANE

2.4'-DIPHENYLMETHANE

2,2'-DIPHENYLMETHANE

DIISOCYANATE (MDI) &

DIISOCYANATE &

DIISOCYANATE

aliphatic diisocvanates.

For monomers, effects on the respiratory tract (lungs and nasal cavities) were observed in animal studies at exposure concentrations of less than 0.005 mg/L. The experimental animal data available on prepolymeric diisocyanates show similar adverse effects at levels that range from 0.002 mg/L to 0.026 mg/L.

There is also evidence that both aromatic and aliphatic diisocyanates are acutely toxic via the inhalation route

Oncogenicity: Most members of the diisocyanate category have not been tested for carcinogenic potential. Commercially available Poly-MDI was tested in a 2-year inhalation study in rats. The tested material contained 47% aromatic 4,4'-methylenediphenyl diisocyanate (MDI) and 53% higher molecular weight oligomers. Interim sacrifices at one year showed that males and females in the highest dose group (6 mg/m3) had treatment related histological changes in the nasal cavity, lungs and mediastinal lymph nodes. The incidence and severity of degeneration and basal cell hyperplasia of the olfactory epithelium and Bowman's gland hyperplasia were increased in males at the mid and high doses and in females at the high dose following the two year exposure period. Pulmonary adenomas were found in 6 males and 2 females, and pulmonary adenocarcinoma in one male in the high dose group. However, aliphatic hexamethylene diisocyanate (HDI) was found not to be carcinogenic in a two year repeated dose study in rats by the inhalation route. HDI has not been tested in mice by the inhalation route.

Though the oral route is not an expected route of exposure to humans, it should be noted that in two year repeated dose studies by the oral route, aromatic toluene diisocyanate (TDI) and 3,3'-dimethoxy-benzidine-4,4'-diisocyanate (dianisidine diisocyanate, DADI) were found to be carcinogenic in rodents. TDI induced a statistically significant increase in the incidence of liver tumors in rats and mice as well as dose-related hemangiosarcomas of the circulatory system and has been classified by the Agency as a B2 carcinogen. DADI was found to be carcinogenic in rats, but not in mice, with a statistically increase in the incidence of pancreatic tumors observed.

Respiratory and Dermal Sensitization: Based on the available toxicity data in animals and epidemiologic studies of humans, aromatic diisocyanates such as TDI and MDI are strong respiratory sensitisers. Aliphatic diisocyanates are generally not active in animal models for respiratory sensitization. However, HDI and possibly isophorone diisocyanate (IPDI), are reported to be associated with respiratory sensitization in humans. Symptoms resulting from occupational exposure to HDI include shortness of breath, increased bronchoconstriction reaction to histamine challenges, asthmatic reactions, wheezing and coughing. Two case reports of human exposure to IPDI by inhalation suggest IPDI is a respiratory sensitiser in humans. In view of the information from case reports in humans, it would be prudent at this time to assume that both aromatic and aliphatic diisocyanates are respiratory sensitisers. Studies in both human and mice using TDI, HDI, MDI and dicyclohexylmethane-4,4'-diisocyanate (HMDI) suggest cross-reactivity with the other diisocyanates, irrespective of whether the challenge compound was an aliphatic or aromatic diisocyanate. Diisocyanates are moderate to strong dermal sensitisers in animal studies. There seems to be little or no difference in the level of reactivity between aromatic and aliphatic diisocyanates.

Dermal Irritation: Skin irritation studies performed on rabbits and guinea pigs indicate no difference in the effects of aromatic versus aliphatic disocyanates. The level of irritation ranged from slightly to severely irritating to the skin. One chemical, hydrogenated MDI (1,1-methylenebis-4-isocyanatocyclohexane), was found to be corrosive to the skin in guinea pigs.

POLYMERIC DIPHENYLMETHANE DIISOCYANATE & 4,4'-DIPHENYLMETHANE

DIISOCYANATE (MDI)

The substance is classified by IARC as Group 3:

NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.

2,4'-DIPHENYLMETHANE DIISOCYANATE & 2,2'-DIPHENYLMETHANE DIISOCYANATE

No significant acute toxicological data identified in literature search.

Acute Toxicity	✓	Carcinogenicity	0
Skin Irritation/Corrosion	✓	Reproductivity	0
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	~	STOT - Repeated Exposure	~
Mutagenicity	0	Aspiration Hazard	0

Legend:

(QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE

X – Data available but does not fill the criteria for classification

Data available to make classification

Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

12.1. Toxicity

320-B High Temperature Rigid	ENDPOINT	TEST DURATION (HR)	SPEC	CIES	VALUE	SOURCE
Urethane	Not Available	Not Available	Not A	vailable	Not Available	e Not Available
polymeric diphenylmethane	ENDPOINT	TEST DURATION (HR)	SPEC	CIES	VALUE	SOURCE
diisocyanate	Not Available	Not Available	Not A	vailable	Not Available	e Not Available
4,4'-diphenylmethane	ENDPOINT	TEST DURATION (HR)		SPECIES	VALUE	SOURCE
diisocyanate (MDI)	LC50	96		Fish	>0.500mg	/L 6
2,4'-diphenylmethane	ENDPOINT	TEST DURATION (HR)	SPEC	CIES	VALUE	SOURCE
diisocyanate	Not Available	Not Available	Not A	vailable	Not Available	e Not Available
2,2'-diphenylmethane	ENDPOINT	TEST DURATION (HR)	SPEC	CIES	VALUE	SOURCE
diisocyanate	Not Available	Not Available	Not A	vailable	Not Available	e Not Available

(Japan) - Bioconcentration Data 7, METI (Japan) - Bioconcentration Data 8, Vendor Data

Hydrolysis would represents the primary fate mechanism for the majority of the commercial isocyanate monomers, but, is tempered somewhat by the lack of water solubility. In the absence of hydrolysis, sorption to solids (e.g., sludge and sediments) will be the primary mechanism of removal. Hydrolysis products are predominantly insoluble stable polyureas.

Biodegradation is minimal for most compounds and volatilisation is negligible. Atmospheric degradation is not expected with removal from air occurring by washout or dry deposition. Volatilisation from surface waters (e.g., lakes and rivers) is expected to take years. In wastewater treatment this process is not expected to be significant.

Review of the estimated properties of the isocyanates suggest that sorption is the primary removal mechanism in the ambient environment and in wastewater treatment in the absence of significant hydrolysis. Sorption to solids in wastewater treatment is considered strong to very strong for most compounds. Sorption to sediments and soils in the ambient environment is very strong in most instances. Migration to groundwater and surface waters is not expected due to sorption or hydrolysis.

Hydrolysis of the N=C=O will occur in less than hours in most instances and within minutes for more than 90% of the commercial isocyanates. However, the low to very low solubility of these substances will generally lessen the effectiveness of hydrolysis as a fate pathway. But hydrolysis should be considered one of the two major fate processes for the isocyanates.

Aerobic and/or anaerobic biodegradation of the isocyanates is not expected to occur at significant levels. Most of the substances take several months to degrade.

Degradation of the hydrolysis products will occur at varying rates depending on the moiety formed.

DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
4,4'-diphenylmethane diisocyanate (MDI)	LOW (Half-life = 1 days)	LOW (Half-life = 0.24 days)
2,4'-diphenylmethane diisocyanate	HIGH	HIGH
2,2'-diphenylmethane diisocyanate	HIGH	HIGH

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
4,4'-diphenylmethane diisocyanate (MDI)	LOW (BCF = 15)
2,4'-diphenylmethane diisocyanate	HIGH (LogKOW = 5.4481)
2,2'-diphenylmethane diisocyanate	HIGH (LogKOW = 5.4481)

12.4. Mobility in soil

Ingredient	Mobility
4,4'-diphenylmethane diisocyanate (MDI)	LOW (KOC = 376200)
2,4'-diphenylmethane diisocyanate	LOW (KOC = 384000)
2,2'-diphenylmethane diisocyanate	LOW (KOC = 392000)

12.5.Results of PBT and vPvB assessment

	P	В	Т
Relevant available data	Not Available	Not Available	Not Available
PBT Criteria fulfilled?	Not Available	Not Available	Not Available

12.6. Other adverse effects

No data available

SECTION 13 DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

- ► Containers may still present a chemical hazard/ danger when empty.
- ► Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ► Reduction
- ▶ Reuse
- Recycling
- ► Disposal (if all else fails)

 Product / Packaging disposal

 This material may be recycled

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ► Where in doubt contact the responsible authority.
- DO NOT recycle spilled material.
- ► Consult State Land Waste Management Authority for disposal.
- Neutralise spill material carefully and decontaminate empty containers and spill residues with 10% ammonia solution plus detergent or a proprietary decontaminant prior to disposal.
- ▶ DO NOT seal or stopper drums being decontaminated as CO2 gas is generated and may pressurise containers.
- ► Puncture containers to prevent re-use
- ► Bury or incinerate residues at an approved site.

Waste treatment options

Not Available

Sewage disposal options

Not Available

SECTION 14 TRANSPORT INFORMATION

Land transport (ADR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable	
14.2. UN proper shipping name	Not Applicable	
14.3. Transport hazard class(es)	Class Not Applicable Subrisk Not Applicable	
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Not Applicable	
	Hazard identification (Kemler) Classification code	Not Applicable Not Applicable
14.6. Special precautions for user	Hazard Label	Not Applicable
	Special provisions	Not Applicable
	Limited quantity	Not Applicable

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable		
14.2. UN proper shipping name	Not Applicable		
14.3. Transport hazard class(es)	ICAO/IATA Class Not Applicable ICAO / IATA Subrisk Not Applicable ERG Code Not Applicable		
14.4. Packing group	Not Applicable		
14.5. Environmental hazard	Not Applicable		
	Special provisions	Not Applicable	
	Cargo Only Packing Instructions	Not Applicable	
	Cargo Only Maximum Qty / Pack	Not Applicable	
14.6. Special precautions for user	Passenger and Cargo Packing Instructions	Not Applicable	
acci	Passenger and Cargo Maximum Qty / Pack	Not Applicable	
	Passenger and Cargo Limited Quantity Packing Instructions	Not Applicable	
	Passenger and Cargo Limited Maximum Qty / Pack	Not Applicable	

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable
14.2. UN proper shipping name	Not Applicable
14.3. Transport hazard class(es)	IMDG Class Not Applicable IMDG Subrisk Not Applicable
14.4. Packing group	Not Applicable
14.5. Environmental hazard	Not Applicable
14.6. Special precautions for user	EMS Number Not Applicable Special provisions Not Applicable Limited Quantities Not Applicable

Inland waterways transport (ADN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable		
14.2. UN proper shipping name	Not Applicable		
14.3. Transport hazard class(es)	Not Applicable Not Applicable		
14.4. Packing group	Not Applicable		
14.5. Environmental hazard	Not Applicable		
14.6. Special precautions for user	Classification code Not Applicable Special provisions Not Applicable Limited quantity Not Applicable		

Equipment required	Not Applicable
Fire cones number	Not Applicable

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

(English)

SECTION 15 REGULATORY INFORMATION

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

POLYMERIC DIPHENYLMETHANE DIISOCYANATE(9016-87-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

European Trade Union Confederation (ETUC) Priority List for REACH Authorisation International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

UK Workplace Exposure Limits (WELs)

4.4'-DIPHENYLMETHANE DIISOCYANATE (MDI)(101-68-8) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture. placing on the market and use of certain dangerous substances, mixtures and articles European Customs Inventory of Chemical Substances ECICS (English) European Trade Union Confederation (ETUC) Priority List for REACH Authorisation European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)

Dangerous Substances - updated by ATP: 31 European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of

Packaging of Substances and Mixtures - Annex VI International Agency for Research on Cancer (IARC) - Agents Classified by the IARC

Monographs

UK Workplace Exposure Limits (WELs)

2,4'-DIPHENYLMETHANE DIISOCYANATE(5873-54-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles European Customs Inventory of Chemical Substances ECICS (English) European Trade Union Confederation (ETUC) Priority List for REACH Authorisation European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31 European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI UK Workplace Exposure Limits (WELs)

2,2'-DIPHENYLMETHANE DIISOCYANATE(2536-05-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture. placing on the market and use of certain dangerous substances, mixtures and articles European Customs Inventory of Chemical Substances ECICS (English) European Trade Union Confederation (ETUC) Priority List for REACH Authorisation European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31 European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

UK Workplace Exposure Limits (WELs)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable -: Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2015/830; Regulation (EC) No 1272/2008 as updated through ATPs.

15.2. Chemical safety assessment

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Υ
Canada - NDSL	N (4,4'-diphenylmethane diisocyanate (MDI); 2,4'-diphenylmethane diisocyanate; 2,2'-diphenylmethane diisocyanate; polymeric diphenylmethane diisocyanate)
China - IECSC	Υ
Europe - EINEC / ELINCS / NLP	N (polymeric diphenylmethane diisocyanate)
Japan - ENCS	Υ
Korea - KECI	Y
New Zealand - NZIoC	Υ
Philippines - PICCS	Υ
USA - TSCA	Υ
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	18/03/2020
Initial Date	19/06/2018

Full taut Dials and Hanand andra

Full text Risk and Hazard Codes		
	H351	Suspected of causing cancer.

Other information

Ingredients with multiple cas numbers

Name	CAS No
4,4'-diphenylmethane diisocyanate (MDI)	101-68-8, 26447-40-5

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered. For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

Definitions and abbreviations

 ${\sf PC-TWA} : {\sf Permissible\ Concentration-Time\ Weighted\ Average}$

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors

BEI: Biological Exposure Index

Reason for Change

A-1.02 - Update to the emergency phone number information.