419E Premium Acrylic Conformal Coating (Aerosol)

MG Chemicals UK Limited

Version No: **A-1.00**
Safety Data Sheet (Conforms to Regulation (EU) No 2015/830)

Issue Date:**23/11/2018**
Revision Date: **23/11/2018**
L.REACH.GBR.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1. Product Identifier

Product name	419E
Synonyms	SDS Code: 419E-Aerosol; 419E-340G
Other means of identification	Premium Acrylic Conformal Coating

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Protective coating for printed circuit boards
Uses advised against	Not Applicable

1.3. Details of the supplier of the safety data sheet

Registered company name	**MG Chemicals UK Limited**	**MG Chemicals (Head office)**
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	+(44) 1663 362888	+(1) 800-201-8822
Fax	Not Available	+(1) 800-708-9888
Website	Not Available	www.mgchemicals.com
Email	sales@mgchemicals.com	Info@mgchemicals.com

1.4. Emergency telephone number

Association / Organisation	**CHEMTREC**	**Not Available**
Emergency telephone numbers	+(44) 870-8200418	Not Available
Other emergency telephone numbers	+(1) 703-527-3887	Not Available

SECTION 2 HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] [1]	H223+H229 - Aerosols Category 2, H319 - Eye Irritation Category 2, H336 - Specific target organ toxicity - single exposure Category 3 (narcotic effects)
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI*

2.2. Label elements

Hazard pictogram(s)	
SIGNAL WORD	**WARNING**

Hazard statement(s)

H223+H229	Flammable aerosol; Pressurized container: may burst if heated.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.

Supplementary statement(s)

EUH066	Repeated exposure may cause skin dryness or cracking.

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Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211	Do not spray on an open flame or other ignition source.
P251	Do not pierce or burn, even after use.
P271	Use only outdoors or in a well-ventilated area.
P261	Avoid breathing gas.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice/attention.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P405	Store locked up.
P410+P412	Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.

dimethyl ether	Listed in the Europe Regulation (EC) No 1907/2006 - Annex XVII (Restrictions may apply)
n-butyl acetate	Listed in the Europe Regulation (EC) No 1907/2006 - Annex XVII (Restrictions may apply)
methyl ethyl ketone	Listed in the Europe Regulation (EC) No 1907/2006 - Annex XVII (Restrictions may apply)

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No **2.EC No** **3.Index No** **4.REACH No**	**%[weight]**	**Name**	**Classification according to regulation (EC) No 1272/2008 [CLP]**
1.115-10-6 2.204-065-8 3.603-019-00-8 4.01-2119472128-37-XXXX	40	dimethyl ether	Gas under Pressure, Flammable Gas Category 1; H280, H220 [2]
1.123-86-4 2.204-658-1 3.607-025-00-1 4.01-2119485493-29-XXXX|registration numbers missing	33	n-butyl acetate	Flammable Liquid Category 3, Specific target organ toxicity - single exposure Category 3 (narcotic effects); H226, H336, EUH066 [2]
1.78-93-3 2.201-159-0 3.606-002-00-3 4.01-2119457290-43-XXXX|01-2119943742-35-XXXX	12	methyl ethyl ketone	Flammable Liquid Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Eye Irritation Category 2; H225, H336, H319, EUH066 [2]
1.107-21-1 2.203-473-3 3.603-027-00-1 4.01-2119456816-28-XXXX	11	ethylene glycol	Acute Toxicity (Oral) Category 4; H302 [2]
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L; * EU IOELVs available*		

SECTION 4 FIRST AID MEASURES

4.1. Description of first aid measures

Eye Contact	If aerosols come in contact with the eyes: ▸ Immediately hold the eyelids apart and flush the eye with fresh running water. ▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▸ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If solids or aerosol mists are deposited upon the skin: ▸ Flush skin and hair with running water (and soap if available). ▸ Remove any adhering solids with industrial skin cleansing cream.

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	- **DO NOT** use solvents. - Seek medical attention in the event of irritation.
Inhalation	If aerosols, fumes or combustion products are inhaled: - Remove to fresh air. - Lay patient down. Keep warm and rested. - Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. - If breathing is shallow or has stopped, ensure clear airway and apply resuscitation, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. - Transport to hospital, or doctor.
Ingestion	- Immediately give a glass of water. - First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor. - If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.
To treat poisoning by the higher aliphatic alcohols (up to C7):

- Gastric lavage with copious amounts of water.
- It may be beneficial to instill 60 ml of mineral oil into the stomach.
- Oxygen and artificial respiration as needed.
- Electrolyte balance: it may be useful to start 500 ml. M/6 sodium bicarbonate intravenously but maintain a cautious and conservative attitude toward electrolyte replacement unless shock or severe acidosis threatens.
- To protect the liver, maintain carbohydrate intake by intravenous infusions of glucose.
- Haemodialysis if coma is deep and persistent. [GOSSELIN, SMITH HODGE: Clinical Toxicology of Commercial Products, Ed 5)

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for shock.
- Monitor and treat, where necessary, for pulmonary oedema.
- Anticipate and treat, where necessary, for seizures.
- **DO NOT** use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- If the patient is hypoglycaemic (decreased or loss of consciousness, tachycardia, pallor, dilated pupils, diaphoresis and/or dextrose strip or glucometer readings below 50 mg), give 50% dextrose.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Acidosis may respond to hyperventilation and bicarbonate therapy.
- Haemodialysis might be considered in patients with severe intoxication.
- Consult a toxicologist as necessary. BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For C8 alcohols and above.
Symptomatic and supportive therapy is advised in managing patients.

SECTION 5 FIREFIGHTING MEASURES

5.1. Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

SMALL FIRE:
- Water spray, dry chemical or CO2

LARGE FIRE:
- Water spray or fog.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

5.3. Advice for firefighters

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Fire Fighting	
Fire/Explosion Hazard	carbon dioxide (CO2) other pyrolysis products typical of burning organic material. **Contains low boiling substance:** Closed containers may rupture due to pressure buildup under fire conditions. BEWARE: Empty solvent, paint, lacquer and flammable liquid drums present a severe explosion hazard if cut by flame torch or welded. Even when thoroughly cleaned or reconditioned the drum seams may retain sufficient solvent to generate an explosive atmosphere in the drum. **WARNING**: Aerosol containers may present pressure related hazards.

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	‣ Clean up all spills immediately. ‣ Avoid breathing vapours and contact with skin and eyes. ‣ Wear protective clothing, impervious gloves and safety glasses. ‣ Shut off all possible sources of ignition and increase ventilation. ‣ Wipe up. ‣ If safe, damaged cans should be placed in a container outdoors, away from all ignition sources, until pressure has dissipated. ‣ Undamaged cans should be gathered and stowed safely.
Major Spills	‣ Clear area of personnel and move upwind. ‣ Alert Fire Brigade and tell them location and nature of hazard. ‣ May be violently or explosively reactive. ‣ Wear breathing apparatus plus protective gloves. ‣ Prevent, by any means available, spillage from entering drains or water courses ‣ No smoking, naked lights or ignition sources. ‣ Increase ventilation. ‣ Stop leak if safe to do so. ‣ Water spray or fog may be used to disperse / absorb vapour. ‣ Absorb or cover spill with sand, earth, inert materials or vermiculite. ‣ If safe, damaged cans should be placed in a container outdoors, away from ignition sources, until pressure has dissipated. ‣ Undamaged cans should be gathered and stowed safely. ‣ Collect residues and seal in labelled drums for disposal.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

7.1. Precautions for safe handling

Safe handling	‣ Avoid all personal contact, including inhalation. ‣ Wear protective clothing when risk of exposure occurs. ‣ Use in a well-ventilated area. ‣ Prevent concentration in hollows and sumps. ‣ **DO NOT** enter confined spaces until atmosphere has been checked. ‣ Avoid smoking, naked lights or ignition sources. ‣ Avoid contact with incompatible materials. ‣ When handling, **DO NOT** eat, drink or smoke. ‣ **DO NOT** incinerate or puncture aerosol cans. ‣ **DO NOT** spray directly on humans, exposed food or food utensils. ‣ Avoid physical damage to containers. ‣ Always wash hands with soap and water after handling. ‣ Work clothes should be laundered separately. ‣ Use good occupational work practice. ‣ Observe manufacturer's storage and handling recommendations contained within this SDS. ‣ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
Fire and explosion protection	See section 5
Other information	Consider storage under inert gas.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	‣ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ‣ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ‣ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) ‣ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. ‣ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages ‣ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic. ‣ Aerosol dispenser. ‣ Check that containers are clearly labelled.

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Storage incompatibility	n-Butyl acetate: ▸ reacts with water on standing to form acetic acid and n-butyl alcohol ▸ reacts violently with strong oxidisers and potassium tert-butoxide ▸ is incompatible with caustics, strong acids and nitrates ▸ dissolves rubber, many plastics, resins and some coatings Dimethyl ether: ▸ is a peroxidisable gas ▸ may be heat and shock sensitive ▸ is able to form unstable peroxides on prolonged exposure to air ▸ reacts violently with oxidisers, aluminium hydride, lithium aluminium hydride ▸ is incompatible with strong acids, metal salts Methyl ethyl ketone: ▸ reacts violently with strong oxidisers, aldehydes, nitric acid, perchloric acid, potassium tert-butoxide, oleum ▸ is incompatible with inorganic acids, aliphatic amines, ammonia, caustics, isocyanates, pyridines, chlorosulfonic aid ▸ forms unstable peroxides in storage, or on contact with propanol or hydrogen peroxide ▸ attacks some plastics ▸ may generate electrostatic charges, due to low conductivity, on flow or agitation ▸ Glycols and their ethers undergo violent decomposition in contact with 70% perchloric acid. This seems likely to involve formation of the glycol perchlorate esters (after scission of ethers) which are explosive, those of ethylene glycol and 3-chloro-1,2-propanediol being more powerful than glyceryl nitrate, and the former so sensitive that it explodes on addition of water. Ethylene glycol: ▸ reacts violently with oxidisers and oxidising acids, sulfuric acid, chlorosulfonic acid, chromyl chloride, perchloric acid ▸ forms explosive mixtures with sodium perchlorate ▸ is incompatible with strong acids, caustics, aliphatic amines, isocyanates, chlorosulfonic acid, oleum, potassium bichromate, phosphorus pentasulfide, sodium chlorite ▸ Esters react with acids to liberate heat along with alcohols and acids. ▸ Strong oxidising acids may cause a vigorous reaction with esters that is sufficiently exothermic to ignite the reaction products. ▸ Heat is also generated by the interaction of esters with caustic solutions. ▸ Flammable hydrogen is generated by mixing esters with alkali metals and hydrides. ▸ Esters may be incompatible with aliphatic amines and nitrates. Alcohols ▸ are incompatible with strong acids, acid chlorides, acid anhydrides, oxidising and reducing agents. ▸ reacts, possibly violently, with alkaline metals and alkaline earth metals to produce hydrogen ▸ react with strong acids, strong caustics, aliphatic amines, isocyanates, acetaldehyde, benzoyl peroxide, chromic acid, chromium oxide, dialkylzincs, dichlorine oxide, ethylene oxide, hypochlorous acid, isopropyl chlorocarbonate, lithium tetrahydroaluminate, nitrogen dioxide, pentafluoroguanidine, phosphorus halides, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium ▸ should not be heated above 49 deg. C. when in contact with aluminium equipment Ethers · may react violently with strong oxidising agents and acids. · can act as bases.- they form salts with strong acids and addition complexes with Lewis acids; the complex between diethyl ether and boron trifluoride is an example. · are generally stable to water under neutral conditions and ambient temperatures. · are hydrolysed by heating in the presence of halogen acids, particularly hydrogen iodide · are relatively inert In other reactions, which typically involve the breaking of the carbon-oxygen bond ▸ The tendency of many ethers to form explosive peroxides is well documented. ▸ Ethers lacking non-methyl hydrogen atoms adjacent to the ether link are thought to be relatively safe. ▸ When solvents have been freed from peroxides (by percolation through a column of activated alumina for example), the absorbed peroxides must promptly be desorbed by treatment with the polar solvents methanol or water, which should be discarded safely. ▸ Avoid strong acids, bases.

7.3. Specific end use(s)

See section 1.2

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control parameters

DERIVED NO EFFECT LEVEL (DNEL)

Not Available

PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	dimethyl ether	Dimethyl ether	1000 ppm / 1920 mg/m3	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	dimethyl ether	Dimethyl ether	400 ppm / 766 mg/m3	958 mg/m3 / 500 ppm	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	n-butyl acetate	Butyl acetate	150 ppm / 724 mg/m3	966 mg/m3 / 200 ppm	Not Available	Not Available
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	methyl ethyl ketone	Butanone	200 ppm / 600 mg/m3	900 mg/m3 / 300 ppm	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	methyl ethyl ketone	Butan-2-one (methyl ethyl ketone)	200 ppm / 600 mg/m3	899 mg/m3 / 300 ppm	Not Available	Sk, BMGV

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	ethylene glycol	Ethylene glycol	20 ppm / 52 mg/m3	104 mg/m3 / 40 ppm	Not Available	Skin
UK Workplace Exposure Limits (WELs)	ethylene glycol	Ethane-1,2-diol: particulate	10 mg/m3	Not Available	Not Available	Sk
UK Workplace Exposure Limits (WELs)	ethylene glycol	Ethane-1,2-diol: vapour	20 ppm / 52 mg/m3	104 mg/m3 / 40 ppm	Not Available	Sk

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
dimethyl ether	Methyl ether; (Dimethyl ether)	3,000 ppm	3800 ppm	7200 ppm
n-butyl acetate	Butyl acetate, n-	Not Available	Not Available	Not Available
methyl ethyl ketone	Butanone, 2-; (Methyl ethyl ketone; MEK)	Not Available	Not Available	Not Available
ethylene glycol	Ethylene glycol	30 ppm	40 ppm	60 ppm

Ingredient	Original IDLH	Revised IDLH
dimethyl ether	Not Available	Not Available
n-butyl acetate	1,700 ppm	Not Available
methyl ethyl ketone	3,000 ppm	Not Available
ethylene glycol	Not Available	Not Available

MATERIAL DATA

for dimethyl ether:
The no-effect-level for dimethyl ether is somewhere between 2000 ppm (rabbits) and 50,000 ppm (humans) with possible cardiac sensitisation occurring around 200,000 ppm (dogs). The AIHA has adopted a safety factor of 100 in respect to the 50,000 ppm level in its recommendation for a workplace environmental exposure level (WEEL) which is thought to protect against both narcotic and sensitising effects. This level is consistent with the TLV-TWA of 400 ppm for diethyl ether and should be easily achievable using current technologies. The use of the traditionally allowable excursion of 1.25 to the level of 6.25 ppm is felt to be more than adequate as an upper safe limit of exposure.
Human data:
50,000 ppm (12 mins): Feelings of mild intoxication.
75,000 ppm (12 mins): As above plus slight lack of attenuation.
82,000 ppm (12 mins): Some incoordination, slight blurring of vision
(30 mins): As above plus analgesia of the face and rushing of blood to the face.
100,000 ppm (10-20 mins): Narcotic symptoms; (64 mins): Sickness (assumed to be nausea)
144,000 ppm (36 mins):Unconsciousness

For n-butyl acetate
Odour Threshold Value: 0.0063 ppm (detection), 0.038-12 ppm (recognition)
Exposure at or below the recommended TLV-TWA is thought to prevent significant irritation of the eyes and respiratory passages as well as narcotic effects. In light of the lack of substantive evidence regarding teratogenicity and a review of acute oral data a STEL is considered inappropriate.
Odour Safety Factor(OSF)
OSF=3.8E2 (n-BUTYL ACETATE)

For methyl ethyl ketone:
Odour Threshold Value: Variously reported as 2 ppm and 4.8 ppm
Odour threshold: 2 ppm (detection); 5 ppm (recognition) 25 ppm (easy recognition); 300 ppm IRRITATING
Exposures at or below the recommended TLV-TWA are thought to prevent injurious systemic effects and to minimise objections to odour and irritation. Where synergism or potentiation may occur stringent control of the primary toxin (e.g. n-hexane or methyl butyl ketone) is desirable and additional consideration should be given to lowering MEK exposures.
Odour Safety Factor(OSF)
OSF=28 (METHYL ETHYL KETONE)

for ethylene glycol:
Odour Threshold: 25 ppm
NOTE: Detector tubes for ethylene glycol, measuring in excess of 10 mg/m3, are commercially available.
It appears impractical to establish separate TLVs for ethylene glycol vapour and mists. Atmospheric concentration that do not cause discomfort are unlikely to cause adverse effects. The TLV-C is thought to be protective against throat and respiratory irritation and headache reported in exposed humans. NIOSH has not established a limit for this substance due to the potential teratogenicity associated with exposure and because respiratory irritation reported at the TLV justified a lower value

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
The basic types of engineering controls are:
Process controls which involve changing the way a job activity or process is done to reduce the risk.
Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.
Employers may need to use multiple types of controls to prevent employee overexposure.

General exhaust is adequate under normal conditions. If risk of overexposure exists, wear SAA approved respirator. Correct fit is essential to obtain adequate protection.
Provide adequate ventilation in warehouse or closed storage areas.
Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Speed:
aerosols, (released at low velocity into zone of active generation)	0.5-1 m/s
direct spray, spray painting in shallow booths, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

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Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

8.2.2. Personal protection

Eye and face protection

- Safety glasses with side shields
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

No special equipment for minor exposure i.e. when handling small quantities.

OTHERWISE: For potentially moderate or heavy exposures:

- Safety glasses with side shields.
- **NOTE:** Contact lenses pose a special hazard; soft lenses may absorb irritants and **ALL** lenses concentrate them.

Skin protection

See Hand protection below

Hands/feet protection

Wear general protective gloves, eg. light weight rubber gloves.

For esters:

- Do NOT use natural rubber, butyl rubber, EPDM or polystyrene-containing materials.
- No special equipment needed when handling small quantities.
- **OTHERWISE:**
- For potentially moderate exposures:
- Wear general protective gloves, eg. light weight rubber gloves.
- For potentially heavy exposures:
- Wear chemical protective gloves, eg. PVC. and safety footwear.
- Insulated gloves:

NOTE: Insulated gloves should be loose fitting so that may be removed quickly if liquid is spilled upon them. Insulated gloves are not made to permit hands to be placed in the liquid; they provide only short-term protection from accidental contact with the liquid.

Body protection

See Other protection below

Other protection

No special equipment needed when handling small quantities.

OTHERWISE:

- Overalls.
- Skin cleansing cream.
- Eyewash unit.
- Do not spray on hot surfaces.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the ***computer-generated*** selection:

419E Premium Acrylic Conformal Coating

Material	CPI
NATURAL+NEOPRENE	C
NATURALRUBBER	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE/EVAL/PE	C
PVA	C
PVC	C
TEFLON	C

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

Respiratory protection

- **Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.**
- **The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.**
- **Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used**

- Generally not applicable.

Aerosols, in common with most vapours/ mists, should never be used in confined spaces without adequate ventilation. Aerosols, containing agents designed to enhance or mask smell, have triggered allergic reactions in predisposed individuals.

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* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

8.2.3. Environmental exposure controls

See section 12

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance	Colourless

Physical state	Liquified Gas	**Relative density (Water = 1)**	0.91
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (°C)**	>200
pH (as supplied)	Not Available	**Decomposition temperature**	Not Available
Melting point / freezing point (°C)	Not Available	**Viscosity (cSt)**	>20.5
Initial boiling point and boiling range (°C)	>80	**Molecular weight (g/mol)**	Not Available
Flash point (°C)	-9	**Taste**	Not Available
Evaporation rate	Not Available	**Explosive properties**	Not Available
Flammability	HIGHLY FLAMMABLE.	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	10.6	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	1.6	**Volatile Component (%vol)**	Not Available
Vapour pressure (kPa)	3.5	**Gas group**	Not Available
Solubility in water	Immiscible	**pH as a solution (1%)**	Not Available
Vapour density (Air = 1)	>2	**VOC g/L**	Not Available

9.2. Other information

Not Available

SECTION 10 STABILITY AND REACTIVITY

10.1.Reactivity	See section 7.2
10.2. Chemical stability	▸ Elevated temperatures. ▸ Presence of open flame. ▸ Product is considered stable. ▸ Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo. Exposure to aliphatic alcohols with more than 3 carbons may produce central nervous system effects such as headache, dizziness, drowsiness, muscle weakness, delirium, CNS depression, coma, seizure, and neurobehavioural changes. Symptoms are more acute with higher alcohols. Respiratory tract involvement may produce irritation of the mucosa, respiratory insufficiency, respiratory depression secondary to CNS depression, pulmonary oedema, chemical pneumonitis and bronchitis. Cardiovascular involvement may result in arrhythmias and hypotension. Gastrointestinal effects may include nausea and vomiting. Kidney and liver damage may result following massive exposures. The alcohols are potential irritants being, generally, stronger irritants than similar organic structures that lack functional groups (e.g. alkanes) but are much less irritating than the corresponding amines, aldehydes or ketones. Alcohols and glycols (diols) rarely represent serious hazards in the workplace, because their vapour concentrations are usually less than the levels which produce significant irritation which, in turn, produce significant central nervous system effects as well. The vapour is discomforting **WARNING**:Intentional misuse by concentrating/inhaling contents may be lethal. Ethers produce narcosis following inhalation. Inhalation of lower alkyl ethers may result in central nervous system depression or stimulation, intoxication, headache, dizziness, weakness, blurred vision, seizures and possible coma. Cardiovascular involvement may produce hypotension, bradycardia and cardiovascular collapse, whilst respiratory symptoms might include irritation of nose and throat, cough, laryngeal spasm, pharyngitis, irregular respiration, depression, pulmonary oedema and respiratory arrest. Nausea, vomiting and salivation might also indicate overexposure. Convulsions, respiratory distress or paralysis, asphyxia, pneumonitis, and unconsciousness are all serious manifestations of poisoning. Fatalities have been reported. Kidney and liver damage with interstitial cystitis may result from massive exposures.

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	Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure. Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression - characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination Acute exposure of humans to high concentrations of methyl ethyl ketone produces irritation to the eyes, nose, and throat. Other effects reported from acute inhalation exposure in humans include central nervous system depression, headache, and nausea. Easy odour recognition and irritant properties of methyl ethyl ketone means that high vapour levels are readily detected and should be avoided by application of control measures; however odour fatigue may occur with loss of warning of exposure.
Ingestion	Effects on the nervous system characterise over-exposure to higher aliphatic alcohols. These include headache, muscle weakness, giddiness, ataxia, (loss of muscle coordination), confusion, delirium and coma. Gastrointestinal effects may include nausea, vomiting and diarrhoea. In the absence of effective treatment, respiratory arrest is the most common cause of death in animals acutely poisoned by the higher alcohols. Aspiration of liquid alcohols produces an especially toxic response as they are able to penetrate deeply in the lung where they are absorbed and may produce pulmonary injury. Those possessing lower viscosity elicit a greater response. The result is a high blood level and prompt death at doses otherwise tolerated by ingestion without aspiration. In general the secondary alcohols are less toxic than the corresponding primary isomers. As a general observation, alcohols are more powerful central nervous system depressants than their aliphatic analogues. In sequence of decreasing depressant potential, tertiary alcohols with multiple substituent OH groups are more potent than secondary alcohols, which, in turn, are more potent than primary alcohols. The potential for overall systemic toxicity increases with molecular weight (up to C7), principally because the water solubility is diminished and lipophilicity is increased. Within the homologous series of aliphatic alcohols, narcotic potency may increase even faster than lethality Only scanty toxicity information is available about higher homologues of the aliphatic alcohol series (greater than C7) but animal data establish that lethality does not continue to increase with increasing chain length. Aliphatic alcohols with 8 carbons are less toxic than those immediately preceding them in the series. 10 -Carbon n-decyl alcohol has low toxicity as do the solid fatty alcohols (e.g. lauryl, myristyl, cetyl and stearyl). However the rat aspiration test suggests that decyl and melted dodecyl (lauryl) alcohols are dangerous if they enter the trachea. In the rat even a small quantity (0.2 ml) of these behaves like a hydrocarbon solvent in causing death from pulmonary oedema. Primary alcohols are metabolised to corresponding aldehydes and acids; a significant metabolic acidosis may occur. Secondary alcohols are converted to ketones, which are also central nervous system depressants and which, in he case of the higher homologues persist in the blood for many hours. Tertiary alcohols are metabolised slowly and incompletely so their toxic effects are generally persistent. The material has **NOT** been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern. Not normally a hazard due to physical form of product. Considered an unlikely route of entry in commercial/industrial environments for ethylene glycol: Ingestion symptoms include respiratory failure, central nervous depression, cardiovascular collapse, pulmonary oedema, acute kidney failure, and even brain damage. Ingestion of 100 ml has caused death. (ChemInfo) Toxicity of ethylene glycol to human (KB) cell cultures has been reported as less than that of ethanol. (NIOSHTIC) Ethylene glycol produces a three-stage response with the severity of each stage dependent on the amount of ingestion. Hepatic damage is usually minimal. Central nervous system depression characterise the first 12 hours post ingestion. Transient exhilaration occurs without the odour of ethanol. Gastrointestinal complaints include nausea and vomiting. Acidosis, coma, convulsions and myoclonic jerks may also be evident. The optic fundus is usually normal although the presence of papilloedema may confuse the presentation with that produced by methanol. Nystagmus and opthalmoplegias may appear. Cardiopulmonary effects are seen 12-24 hours post-ingestion and are characterised by tachycardia, tachypnea, and mild hypertension. Congestive heart failure and circulatory collapse may occur in severe intoxications. Renal effects are seen 24-72 hours post-ingestion and are characterised by oliguria, flank pain, acute tubular necrosis, renal failure, and rarely, bone marrow arrest. Renal damage may be permanent. Toxic effects of ethylene glycol are similar to those produced by ethanol but ethylene glycol produces toxic metabolites. Metabolic acidosis and anion gap result primarily from glycolic acid formation and some lactic acid formation. The citric acid cycle is inhibited as a result of reduced NAD/NADH ratios and to a limited extent, the formation of oxalic acid, and to metabolic acidosis. Oxalate formation produces myocardial depression and acute tubular necrosis. Glycoaldehyde, glycolic acid and glyoxylic acid may contribute to CNS depression and may also produce renal toxicity by producing renal oedema. Hypocalcaemia may result from chelation by oxalate. Oxalic acid, glycoxalic acid, glycoaldehyde and formic acid appear to form to only a limited degree during intoxication. Oral administration to pregnant mice and rats produced birth defects amongst the off-spring.
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. Dermatitis has been reported in humans following dermal exposure to methyl ethyl ketone. Tests involving acute exposure of rabbits has shown methyl ethyl ketone to have high acute toxicity from dermal exposure. Spray mist may produce discomfort Most liquid alcohols appear to act as primary skin irritants in humans. Significant percutaneous absorption occurs in rabbits but not apparently in man. Alkyl ethers may defat and dehydrate the skin producing dermatoses. Absorption may produce headache, dizziness, and central nervous system depression. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn). Eye contact with alkyl ethers (vapours or liquid) may produce irritation, redness and lachrymation.
Chronic	Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course. Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following. Limited information is available on the chronic (long-term) effects of methyl ethyl ketone in humans. Chronic inhalation studies in animals have reported slight neurological, liver, kidney, and respiratory effects. No information is available on the developmental, reproductive, or carcinogenic effects of methyl ethyl ketone in humans. Developmental effects, including decreased foetal weight and foetal malformations, have been reported in mice and rats exposed to methyl ethyl ketone via inhalation and ingestion. Methyl ethyl ketone is considered to have a low order of toxicity; however methyl ethyl ketone is often used in combination with other solvents and the toxic effects of the mix may be greater than either solvent alone. Combinations of n-hexane with methyl ethyl ketone and also methyl n-butyl ketone with methyl ethyl ketone show increase in peripheral neuropathy, a progressive disorder of nerves of extremities. Combinations with chloroform also show increase in toxicity Chronic exposure to alkyl ethers may result in loss of appetite, excessive thirst, fatigue, and weight loss Human volunteers exposed to ethylene glycol, 20 to 22 hours/day at mean daily concentrations ranging form 1.4 to 27 ppm for about 4 weeks complained of throat irritation, mild headache and low backache. Complaints became marked when the concentration in the exposure chamber was raised above 56 mg/m3 for part of the day. The most common complaint was irritation of the upper respiratory tract. Concentrations above 80 ppm were intolerable with a burning sensation along the trachea and a burning cough. Excessively exposed workers have reported drowsiness.

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419E Premium Acrylic Conformal Coating

TOXICITY	IRRITATION
Not Available	Not Available

dimethyl ether

TOXICITY	IRRITATION
Inhalation (rat) LC50: 309 mg/l/4H[2]	Not Available

n-butyl acetate

TOXICITY	IRRITATION
Dermal (rabbit) LD50: 3200 mg/kg[2]	Eye (human): 300 mg
Inhalation (rat) LC50: 1.802 mg/l4 h[1]	Eye (rabbit): 20 mg (open)-SEVERE
Oral (rat) LD50: =10700 mg/kg[2]	Eye (rabbit): 20 mg/24h - moderate
	Skin (rabbit): 500 mg/24h-moderate

methyl ethyl ketone

TOXICITY	IRRITATION
Not Available	Eye (human): 350 ppm -irritant
	Eye (rabbit): 80 mg - irritant
	Skin (rabbit): 402 mg/24 hr - mild
	Skin (rabbit):13.78mg/24 hr open

ethylene glycol

TOXICITY	IRRITATION
Dermal (rabbit) LD50: 9530 mg/kg[2]	Eye (rabbit): 100 mg/1h - mild
Inhalation (rat) LC50: 100.2 mg/l/8hr[2]	Eye (rabbit): 12 mg/m3/3D
Oral (rat) LD50: =3.58-12.7 mg/kg[2]	Eye (rabbit): 1440mg/6h-moderate
	Eye (rabbit): 500 mg/24h - mild
	Skin (rabbit): 555 mg(open)-mild

Legend: *1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*

N-BUTYL ACETATE

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

METHYL ETHYL KETONE

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

ETHYLENE GLYCOL

For ethylene glycol:
Ethylene glycol is quickly and extensively absorbed through the gastrointestinal tract. Limited information suggests that it is also absorbed through the respiratory tract; dermal absorption is apparently slow. Following absorption, ethylene glycol is distributed throughout the body according to total body water. In most mammalian species, including humans, ethylene glycol is initially metabolised by alcohol.
dehydrogenase to form glycolaldehyde, which is rapidly converted to glycolic acid and glyoxal by aldehyde oxidase and aldehyde dehydrogenase. These metabolites are oxidised to glyoxylate; glyoxylate may be further metabolised to formic acid, oxalic acid, and glycine. Breakdown of both glycine and formic acid can generate CO2, which is one of the major elimination products of ethylene glycol. In addition to exhaled CO2, ethylene glycol is eliminated in the urine as both the parent compound and glycolic acid. Elimination of ethylene glycol from the plasma in both humans and laboratory animals is rapid after oral exposure; elimination half-lives are in the range of 1-4 hours in most species tested.
Respiratory Effects. Respiratory system involvement occurs 12-24 hours after ingestion of sufficient amounts of ethylene glycol and is considered to be part of a second stage in ethylene glycol poisoning The symptoms include hyperventilation, shallow rapid breathing, and generalized pulmonary edema with calcium oxalate crystals occasionally present in the lung parenchyma. Respiratory system involvement appears to be dose-dependent and occurs concomitantly with cardiovascular changes. Pulmonary infiltrates and other changes compatible with adult respiratory distress syndrome (ARDS) may characterise the second stage of ethylene glycol poisoning Pulmonary oedema can be secondary to cardiac failure, ARDS, or aspiration of gastric contents. Symptoms related to acidosis such as hyperpnea and tachypnea are frequently observed; however, major respiratory morbidities such as pulmonary edema and bronchopneumonia are relatively rare and usually only observed with extreme poisoning (e.g., in only 5 of 36 severely poisoned cases).
Cardiovascular Effects. Cardiovascular system involvement in humans occurs at the same time as respiratory system involvement, during the second phase of oral ethylene glycol poisoning, which is 12- 24 hours after acute exposure. The symptoms of cardiac involvement include tachycardia, ventricular gallop and cardiac enlargement. Ingestion of ethylene glycol may also cause hypertension or hypotension, which may progress to cardiogenic shock. Myocarditis has been observed at autopsy in cases of people who died following acute ingestion of ethylene glycol. As in the case of respiratory effects, cardiovascular involvement occurs with ingestion of relatively high doses of ethylene glycol.
Nevertheless, circulatory disturbances are a rare occurrence, having been reported in only 8 of 36 severely poisoned cases.Therefore, it appears that acute exposure to high levels of ethylene glycol can cause serious cardiovascular effects in humans. The effects of a long-term, low-dose exposure are unknown.
Gastrointestinal Effects. Nausea, vomiting with or without blood, pyrosis, and abdominal cramping and pain are common early effects of acute ethylene glycol ingestion. Acute effects of ethylene glycol ingestion in one patient included intermittent diarrhea and abdominal pain, which were attributed to mild colonic ischaemia; severe abdominal pain secondary to colonic stricture and perforation developed 3 months after ingestion, and histology of the resected

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	colon showed birefringent crystals highly suggestive of oxalate deposition. **Musculoskeletal Effects.** Reported musculoskeletal effects in cases of acute ethylene glycol poisoning have included diffuse muscle tenderness and myalgias associated with elevated serum creatinine phosphokinase levels, and myoclonic jerks and tetanic contractions associated with hypocalcaemia. **Hepatic Effects.** Central hydropic or fatty degeneration, parenchymal necrosis, and calcium oxalate crystals in the liver have been observed at autopsy in cases of people who died following acute ingestion of ethylene glycol. **Renal Effects.** Adverse renal effects after ethylene glycol ingestion in humans can be observed during the third stage of ethylene glycol toxicity 24-72 hours after acute exposure. The hallmark of renal toxicity is the presence of birefringent calcium oxalate monohydrate crystals deposited in renal tubules and their presence in urine after ingestion of relatively high amounts of ethylene glycol. Other signs of nephrotoxicity can include tubular cell degeneration and necrosis and tubular interstitial inflammation. If untreated, the degree of renal damage caused by high doses of ethylene glycol progresses and leads to haematuria, proteinuria, decreased renal function, oliguria, anuria , and ultimately renal failure. These changes in the kidney are linked to acute tubular necrosis but normal or near normal renal function can return with adequate supportive therapy. **Metabolic Effects.** One of the major adverse effects following acute oral exposure of humans to ethylene glycol involves metabolic changes. These changes occur as early as 12 hours after ethylene glycol exposure. Ethylene glycol intoxication is accompanied by metabolic acidosis which is manifested by decreased pH and bicarbonate content of serum and other bodily fluids caused by accumulation of excess glycolic acid. Other characteristic metabolic effects of ethylene glycol poisoning are increased serum anion gap, increased osmolal gap, and hypocalcaemia. Serum anion gap is calculated from concentrations of sodium, chloride, and bicarbonate, is normally 12-16 mM, and is typically elevated after ethylene glycol ingestion due to increases in unmeasured metabolite anions (mainly glycolate). **Neurological Effects:** Adverse neurological reactions are among the first symptoms to appear in humans after ethylene glycol ingestion. These early neurotoxic effects are also the only symptoms attributed to unmetabolised ethylene glycol. Together with metabolic changes, they occur during the period of 30 minutes to 12 hours after exposure and are considered to be part of the first stage in ethylene glycol intoxication. In cases of acute intoxication, in which a large amount of ethylene glycol is ingested over a very short time period, there is a progression of neurological manifestations which, if not treated, may lead to generalized seizures and coma. Ataxia, slurred speech, confusion, and somnolence are common during the initial phase of ethylene glycol intoxication as are irritation, restlessness, and disorientation. Cerebral edema and crystalline deposits of calcium oxalate in the walls of small blood vessels in the brain were found at autopsy in people who died after acute ethylene glycol ingestion. Effects on cranial nerves appear late (generally 5-20 days post-ingestion), are relatively rare, and according to some investigators constitute a fourth, late cerebral phase in ethylene glycol intoxication. Clinical manifestations of the cranial neuropathy commonly involve lower motor neurons of the facial and bulbar nerves and are reversible over many months. **Reproductive Effects:** Reproductive function after intermediate-duration oral exposure to ethylene glycol has been tested in three multi-generation studies (one in rats and two in mice) and several shorter studies (15-20 days in rats and mice). In these studies, effects on fertility, foetal viability, and male reproductive organs were observed in mice, while the only effect in rats was an increase in gestational duration. **Developmental Effects:** The developmental toxicity of ethylene glycol has been assessed in several acute-duration studies using mice, rats, and rabbits. Available studies indicate that malformations, especially skeletal malformations occur in both mice and rats exposed during gestation; mice are apparently more sensitive to the developmental effects of ethylene glycol. Other evidence of embyrotoxicity in laboratory animals exposed to ethylene glycol exposure includes reduction in foetal body weight. **Cancer:** No studies were located regarding cancer effects in humans or animals after dermal exposure to ethylene glycol. **Genotoxic Effects**: Studies in humans have not addressed the genotoxic effects of ethylene glycol. However, available *in vivo* and *in vitro* laboratory studies provide consistently negative genotoxicity results for ethylene glycol. [Estimated Lethal Dose (human) 100 ml; RTECS quoted by Orica] Substance is reproductive effector in rats (birth defects). Mutagenic to rat cells.
419E Premium Acrylic Conformal Coating & METHYL ETHYL KETONE	Methyl ethyl ketone is considered to have a low order of toxicity; however methyl ethyl ketone is often used in combination with other solvents and the toxic effects of the mix may be greater than either solvent alone. Combinations of n-hexane with methyl ethyl ketone and also methyl n-butyl ketone with methyl ethyl ketone show increase in peripheral neuropathy, a progressive disorder of nerves of extremities. Combinations with chloroform also show increase in toxicity
N-BUTYL ACETATE & METHYL ETHYL KETONE	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

Acute Toxicity	✗	**Carcinogenicity**	✗
Skin Irritation/Corrosion	✗	**Reproductivity**	✗
Serious Eye Damage/Irritation	✓	**STOT - Single Exposure**	✓
Respiratory or Skin sensitisation	✗	**STOT - Repeated Exposure**	✗
Mutagenicity	✗	**Aspiration Hazard**	✗

Legend: ✗ *– Data either not available or does not fill the criteria for classification*
✓ *– Data available to make classification*

SECTION 12 ECOLOGICAL INFORMATION

12.1. Toxicity

419E Premium Acrylic Conformal Coating

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
Not Available	Not Available	Not Available	Not Available	Not Available

dimethyl ether

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
LC50	96	Fish	200.592mg/L	3
EC50	48	Crustacea	>4400.0mg/L	2
EC50	96	Algae or other aquatic plants	1168.058mg/L	3
NOEC	48	Crustacea	>4000mg/L	1

n-butyl acetate

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
LC50	96	Fish	18mg/L	2
EC50	48	Crustacea	=32mg/L	1
EC50	96	Algae or other aquatic plants	1.675mg/L	3
EC0	192	Algae or other aquatic plants	=21mg/L	1
NOEC	504	Crustacea	23.2mg/L	2

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Legend:	*Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

For methyl ethyl ketone:
log Kow : 0.26-0.69
log Koc : 0.69
Koc : 34
Half-life (hr) air : 2.3
Half-life (hr) H2O surface water : 72-288
Henry's atm m3 /mol: 1.05E-05
BOD 5 : 1.5-2.24, 46%
COD : 2.2-2.31, 100%
ThOD : 2.44
BCF : 1

Environmental fate:

TERRESTRIAL FATE: Measured Koc values of 29 and 34 were obtained for methyl ethyl ketone in silt loams. Methyl ethyl ketone is expected to have very high mobility in soil. Volatilisation of methyl ethyl ketone from dry soil surfaces is expected based upon an experimental vapor pressure of 91 mm Hg at 25 deg C. Volatilization from moist soil surfaces is also expected given the measured Henry's Law constant of 4.7x10-5 atm-cu m/mole. The volatilisation half-life of methyl ethyl ketone from silt and sandy loams was measured as 4.9 days. Methyl ethyl ketone is expected to biodegrade under both aerobic and anaerobic conditions as indicated by numerous screening tests.

AQUATIC FATE: Based on Koc values, methyl ethyl ketone is not expected to adsorb to suspended solids and sediment in water. Methyl ethyl ketone is expected to volatilise from water surfaces based on the measured Henry's Law constant. Estimated half-lives for a model river and model lake are 19 and 197, hours respectively. Biodegradation of this compound is expected based upon numerous screening tests. An estimated BCF value of 1 based on an experimental log Kow of 0.29, suggests that bioconcentration in aquatic organisms is low.

ATMOSPHERIC FATE: According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere, methyl ethyl ketone, which has an experimental vapor pressure of 91 mm Hg at 25 deg C, will exist solely as a vapor in the ambient atmosphere. Vapour-phase methyl ethyl ketone is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 14 days. Methyl ethyl ketone is also expected to undergo photodecomposition in the atmosphere by natural sunlight. Photochemical degradation of methyl ethyl ketone by natural sunlight is expected to occur at approximately 1/5 the rate of degradation by photochemically produced hydroxyl radicals.

Ecotoxicity:

Fish LC50 (24 h): bluegill sunfish (Lepomis macrochirus) 1690-5640 mg/l; guppy (Lebistes reticulatus) 5700 mg/l; goldfish (Carassius auratus) >5000 mg/l
Fish LC50 (96 h): fathead minnow (Pimephales promelas) 3200 mg/l; bluegill sunfish (Lepomis macrochirus) 4467 mg/l; mosquito fish (Gambusia affinis) 5600 mg/l
Daphnia magna LC50 (48 h):<520-1382 mg/l
Daphnia magna LC50 (24 h): 8890 mg/l
Brine shrimp (Artemia salina) LC50 (24 h): 1950 mg/l

Most ethers are very resistant to hydrolysis, and the rate of cleavage of the carbon-oxygen bond by abiotic processes is expected to be insignificant.

Direct photolysis will not be an important removal process since aliphatic ethers do not absorb light at wavelengths >290 nm

For ketones:

Ketones, unless they are alpha, beta--unsaturated ketones, can be considered as narcosis or baseline toxicity compounds

Hydrolysis may also involve the addition of water to ketones to yield ketals under mild acid conditions. However, this addition of water is thermodynamically favorable only for low molecular weight ketones. This addition is an equilibrium reaction that is reversible upon a change of water concentration and the reaction ultimately leads to no permanent change in the structure of the ketone substrateThe higher molecular weight ketones do no form stable ketals. Therefore, the ketones are stable to water under ambient environmental conditions

Another possible reaction of ketones in water involves the enolic hydrogen on the carbons bonded to the carbonyl function. Under conditions of high pH (pH greater than 10), the enolic proton is abstracted by base (OH-) forming a carbanion intermediate that may react with other organic substrates (*e.g.,* ketones, esters, aldehydes) containing a center for nucleophilic attack. The reactions, commonly recognized as condensation reactions, produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavorable.

Based on its reactions in air, it seems likely that ketones undergo photolysis in water. It is probable that ketones will be biodegraded to an appreciable degree by micro-organisms in soil and water. They are unlikely to bioconcentrate or biomagnify.

for ethylene glycol:
log Kow : -1.93- -1.36
Half-life (hr) air : 24
Henry's atm m3 /mol: 6.00E-08
BOD 5 : 0.15-0.81,12%
COD : 1.21-1.29
ThOD : 1.26
BCF : 10-190

In the atmosphere ethylene glycol exists mainly in the vapour phase. It is degraded in the atmosphere by reaction with photochemically produced hydroxy radicals (estimated half-life 24-50 hours). Ethylene glycol does not concentrate in the food chain.

Environmental fate:

Ethylene glycol has a low vapour pressure (7.9 Pa at 20 C); it is expected to exist almost entirely in the vapour phase if released to the atmosphere. The Henry's law constant for ethylene glycol is 1.41 × 10-3 or 6.08 × 10-3 Pa.m3/mol, depending on method of calculation, indicating a low capacity for volatilisation from water bodies or soil surfaces.

Ethylene glycol adsorbed onto silica gel and irradiated with light (wavelength >290 nm) degraded by 12.1% over 17 h . Photodegradation is not expected, as the molecule should not absorb at these wavelengths; the mechanism of this breakdown is, therefore, unknown. Estimated half-life in the atmosphere for reaction with hydroxyl radicals from various reports is 2.1 days , 8-84 h or 1 day.

Ethylene glycol released to the atmosphere will be degraded by reaction with hydroxyl radicals; the half-life for the compound in this reaction has been estimated at between 0.3 and 3.5 days. No hydrolysis of ethylene glycol is expected in surface waters.

The compound has little or no capacity to bind to particulates and will be mobile in soil. Soil partition coefficients (log Koc) of 0-0.62 were determined. Migration rates in five soil types were measured at between 4 and 27 cm per 12 h

The low octanol/water partition coefficient (log Kow -1.93 to -1.36)and measured bioconcentration factors in a few organisms indicate low capacity for bioaccumulation. Bioconcentration factors of 190 for the green algae *(Chlorella fusca)* , up to 0.27 in specific tissues of the crayfish (*Procambarus* sp.) , and 10 for the golden orfe *(Leuciscus idus melanotus)* confirm low bioaccumulation.
Ethylene glycol is readily biodegradable in standard tests using sewage sludge. Many studies show biodegradation under both aerobic and anaerobic conditions. Some studies suggest a lag phase before degradation, but many do not. Degradation occurs in both adapted and unadapted sludges. Rapid degradation has been reported in surface waters (less in salt water than in fresh water), groundwater, and soil inocula. Several strains of microorganisms capable of utilising ethylene glycol as a carbon source have been identified.

Ethylene glycol has been identified as a metabolite of the growth regulator ethylene in a number of higher plants and as naturally occurring in the edible fungus *Tricholoma matsutake*

Ecotoxicity:

Fish LC50 (96 h):118-550 mg/L

Ethylene glycol has generally low toxicity to aquatic organisms. Toxic thresholds for microorganisms are above 1000 mg/litre. EC50s for growth in microalgae are 6500 mg/litre or higher. Acute toxicity tests with aquatic invertebrates where a value could be determined show LC50s above 20 000 mg/litre, and those with fish show LC50s above 17 800 mg/litre. An amphibian test showed an LC50 for tadpoles at 17 000 mg/litre. A no-observed-effect concentration (NOEC) for chronic tests on daphnids of 8590 mg/litre (for reproductive end-points) has been reported. A NOEC following short-term exposure of fish has been reported at 15 380 mg/litre for growth. Tests using deicer containing ethylene glycol showed greater toxicity to aquatic organisms than observed with the pure compound, indicating other toxic components of the formulations. Laboratory tests exposing aquatic organisms to stream water receiving runoff from airports have demonstrated toxic effects and death. Field studies in the vicinity of an airport have reported toxic signs consistent with ethylene glycol poisoning, fish kills, and reduced biodiversity. These effects cannot definitively be ascribed to ethylene glycol. Terrestrial organisms are much less likely to be exposed to ethylene glycol and generally show low sensitivity to the compound. Concentrations above 100 000 mg/litre were needed to produce toxic effects on yeasts and fungi from soil. Very high concentrations and soaking of seeds produced inhibition of germination in some experiments; these are not considered of environmental significance. A no-observed-effect level (NOEL) for orally dosed ducks at 1221 mg/kg body weight and reported lethal doses for poultry at around 8000 mg/kg body weight indicate low toxicity to birds.

DO NOT discharge into sewer or waterways.

Continued...

For n-butyl acetate:
Half-life (hr) air : 144
Half-life (hr) H2O surface water : 178-27156
Henry's atm m3 /mol: 3.20E-04
BOD 5 if unstated: 0.15-1.02,7%
COD : 78%
ThOD : 2.207
BCF : 4-14

Environmental Fate:

TERRESTRIAL FATE: An estimated Koc value of 200 determined from a measured log Kow of 1.78 indicates that n-butyl acetate is expected to have moderate mobility in soil. Volatilisation of n-butyl acetate is expected from moist soil surfaces given its Henry's Law constant of 2.8x10-4 atm-cu m/mole. Volatilisation from dry soil surfaces is expected based on a measured vapor pressure of 11.5 mm Hg. Using a standard BOD dilution technique and a sewage inoculum, theoretical BODs of 56 % to 86 % were observed during 5-20 day incubation periods, which suggests that n-butyl acetate may biodegrade in soil.

AQUATIC FATE: An estimated Koc value indicates that n-butyl acetate is not expected to adsorb to suspended solids and sediment in water. Butyl acetate is expected to volatilise from water surfaces based on a Henry's Law constant of 2.8x10-4 atm-cu m/mole. Estimated half-lives for a model river and model lake are 7 and 127, hours respectively. An estimated BCF value of 10 based on the log Kow, suggests that bioconcentration in aquatic organisms is low. Using a filtered sewage seed, 5-day and 20-day theoretical BODs of 58 % and 83 % were measured in freshwater dilution tests; 5-day and 20-day theoretical BODs of 40 % and 61 % were measured in salt water. A 5-day theoretical BOD of 56.8 % and 51.8 % were measured for n-butyl acetate in distilled water and seawater, respectively. Hydrolysis may be an important environmental fate for this compound based upon experimentally determined hydrolysis half-lives of 114 and 11 days at pH 8 and 9 respectively.

ATMOSPHERIC FATE: According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere, n-butyl acetate, which has a vapour pressure of 11.5 mm Hg at 25 deg C, is expected to exist solely as a vapor in the ambient atmosphere. Vapour-phase n-butyl acetate is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 4 days

Environmental fate:

Fish LC50 (96 h, 23 C): island silverside (Menidia beryllina) 185 ppm (static bioassay in synthetic seawater, mild aeration applied after 24 h); bluegill sunfish (Lepomis macrochirus) 100 ppm (static bioassay in fresh water, mild aeration applied after 24 h)
Fish EC50 (96 h): fathead minnow (Pimephales promelas) 18 mg/l (affected fish lost equilibrium prior to death)
Daphnia LC50 (48 h): 44 ppm
Algal LC50 (96 h): Scenedesmus 320 ppm

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
dimethyl ether	LOW	LOW
n-butyl acetate	LOW	LOW
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)
ethylene glycol	LOW (Half-life = 24 days)	LOW (Half-life = 3.46 days)

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
dimethyl ether	LOW (LogKOW = 0.1)
n-butyl acetate	LOW (BCF = 14)
methyl ethyl ketone	LOW (LogKOW = 0.29)
ethylene glycol	LOW (BCF = 200)

12.4. Mobility in soil

Ingredient	Mobility
dimethyl ether	HIGH (KOC = 1.292)
n-butyl acetate	LOW (KOC = 20.86)
methyl ethyl ketone	MEDIUM (KOC = 3.827)
ethylene glycol	HIGH (KOC = 1)

12.5.Results of PBT and vPvB assessment

	P	B	T
Relevant available data	Not Applicable	Not Applicable	Not Applicable
PBT Criteria fulfilled?	Not Applicable	Not Applicable	Not Applicable

12.6. Other adverse effects

No data available

SECTION 13 DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

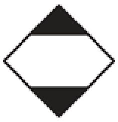
Product / Packaging disposal	▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▸ Where in doubt contact the responsible authority. ▸ Consult State Land Waste Management Authority for disposal. ▸ Discharge contents of damaged aerosol cans at an approved site. ▸ Allow small quantities to evaporate. ▸ **DO NOT** incinerate or puncture aerosol cans. ▸ Bury residues and emptied aerosol cans at an approved site.
Waste treatment options	Not Available

Continued...

Sewage disposal options	Not Available

SECTION 14 TRANSPORT INFORMATION

Labels Required



Land transport (ADR)

14.1. **UN number**	1950	
14.2. **UN proper shipping name**	AEROSOLS	
14.3. **Transport hazard class(es)**	Class	2.1
	Subrisk	Not Applicable
14.4. **Packing group**	Not Applicable	
14.5. **Environmental hazard**	Not Applicable	
14.6. **Special precautions for user**	Hazard identification (Kemler)	Not Applicable
	Classification code	5F
	Hazard Label	2.1
	Special provisions	190 327 344 625
	Limited quantity	1 L

Air transport (ICAO-IATA / DGR)

14.1. **UN number**	1950	
14.2. **UN proper shipping name**	Aerosols, flammable	
14.3. **Transport hazard class(es)**	ICAO/IATA Class	2.1
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	10L
14.4. **Packing group**	Not Applicable	
14.5. **Environmental hazard**	Not Applicable	
14.6. **Special precautions for user**	Special provisions	A145 A167 A802
	Cargo Only Packing Instructions	203
	Cargo Only Maximum Qty / Pack	150 kg
	Passenger and Cargo Packing Instructions	203
	Passenger and Cargo Maximum Qty / Pack	75 kg
	Passenger and Cargo Limited Quantity Packing Instructions	Y203
	Passenger and Cargo Limited Maximum Qty / Pack	30 kg G

Sea transport (IMDG-Code / GGVSee)

14.1. **UN number**	1950	
14.2. **UN proper shipping name**	AEROSOLS	
14.3. **Transport hazard class(es)**	IMDG Class	2.1
	IMDG Subrisk	Not Applicable
14.4. **Packing group**	Not Applicable	
14.5. **Environmental hazard**	Not Applicable	
14.6. **Special precautions for user**	EMS Number	F-D, S-U
	Special provisions	63 190 277 327 344 381 959
	Limited Quantities	1000ml

Inland waterways transport (ADN)

14.1. **UN number**	1950	
14.2. **UN proper shipping name**	AEROSOLS	
14.3. **Transport hazard class(es)**	2.1	Not Applicable

Continued...

<table>
<tr><td>14.4. Packing group</td><td colspan="2">Not Applicable</td></tr>
<tr><td>14.5. Environmental hazard</td><td colspan="2">Not Applicable</td></tr>
<tr><td rowspan="5">14.6. Special precautions for user</td><td>Classification code</td><td>5F</td></tr>
<tr><td>Special provisions</td><td>190; 327; 344; 625</td></tr>
<tr><td>Limited quantity</td><td>1 L</td></tr>
<tr><td>Equipment required</td><td>PP, EX, A</td></tr>
<tr><td>Fire cones number</td><td>1</td></tr>
</table>

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

DIMETHYL ETHER(115-10-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)
Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)
Europe European Customs Inventory of Chemical Substances ECICS (Czech)
Europe European Customs Inventory of Chemical Substances ECICS (Romanian)
European Customs Inventory of Chemical Substances ECICS (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
UK Workplace Exposure Limits (WELs)

N-BUTYL ACETATE(123-86-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)
Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)
Europe European Customs Inventory of Chemical Substances ECICS (Czech)
Europe European Customs Inventory of Chemical Substances ECICS (Romanian)
European Customs Inventory of Chemical Substances ECICS (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
UK Workplace Exposure Limits (WELs)

METHYL ETHYL KETONE(78-93-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)
EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)
Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)
Europe European Customs Inventory of Chemical Substances ECICS (Czech)
Europe European Customs Inventory of Chemical Substances ECICS (Romanian)
European Customs Inventory of Chemical Substances ECICS (English)
European Trade Union Confederation (ETUC) Priority List for REACH Authorisation
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
UK Workplace Exposure Limits (WELs)

ETHYLENE GLYCOL(107-21-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)
Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)
Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)
Europe European Customs Inventory of Chemical Substances ECICS (Czech)
Europe European Customs Inventory of Chemical Substances ECICS (Romanian)
European Customs Inventory of Chemical Substances ECICS (English)
European Trade Union Confederation (ETUC) Priority List for REACH Authorisation
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
UK Workplace Exposure Limits (WELs)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2015/830; Regulation (EC) No 1272/2008 as updated through ATPs.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

National Inventory Status

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (dimethyl ether; n-butyl acetate; ethylene glycol; methyl ethyl ketone)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y

Continued...

Philippines - PICCS	Y
USA - TSCA	Y
Legend:	*Y = All ingredients are on the inventory* *N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)*

SECTION 16 OTHER INFORMATION

Revision Date	23/11/2018
Initial Date	23/11/2018

Full text Risk and Hazard codes

H220	Extremely flammable gas.
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H280	Contains gas under pressure; may explode if heated.
H302	Harmful if swallowed.

Other information

Ingredients with multiple cas numbers

Name	CAS No
dimethyl ether	115-10-6, 157621-61-9

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.
The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.
For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:
EN 166 Personal eye-protection
EN 340 Protective clothing
EN 374 Protective gloves against chemicals and micro-organisms
EN 13832 Footwear protecting against chemicals
EN 133 Respiratory protective devices

Definitions and abbreviations

PC－TWA: Permissible Concentration-Time Weighted Average
PC－STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit。
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

Reason for Change

A-1.00 - first release